

Pressure | Temperature | Level | Force | Flow | Calibration

# Standard product portfolio





# **About us**

The WIKA Group is a global market leader in pressure and temperature measurement. The company also sets the standard in the measurement of level, force and flow, and in calibration technology.

The broad portfolio of high-precision instruments, IIoT solutions and comprehensive services makes WIKA a strong and reliable partner for all the requirements of industrial measurement technology. The family-run business, founded in 1946, has a global presence with 11,200 employees.

This includes our own subsidiaries, production sites and development departments, such as the Innovation Center in Klingenberg. There alone, over 100 engineers work on innovative sensing solutions that provide answers to global challenges.

WIKA's unique experience and know-how make sensing technology smarter, add more value and prepare it for a sustainable future: "Smart in sensing".

# **Contents**

In this brochure you will find standard products from all WIKA product lines.

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You can find our industry-specific products with a lot of additional information in our segment brochures at www.wika.com.

- Sanitary applications
- Ventilation and air-conditioning
- Innovative  $SF_6$  solutions
- High purity & ultra high purity

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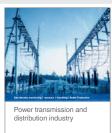
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Measurement solutions for semiconductor, solar, light

WIKA

WIKA

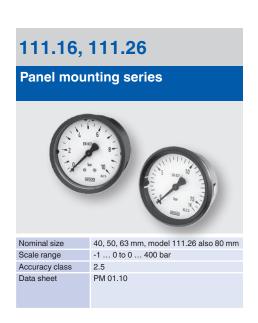
# Bourdon tube pressure gauges

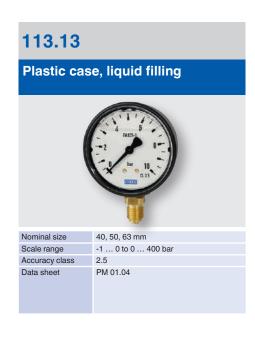
### **Copper alloy**

These pressure gauges are suitable for liquid and gaseous media, so long as they are not highly viscous or crystallising and do not attack copper alloy parts. The scale ranges cover pressures from 0.6 ... 1,000 bar. These instruments are manufactured in accordance with the European standard EN837-1 (except for model 111.11 and 111.12 in NS 27).











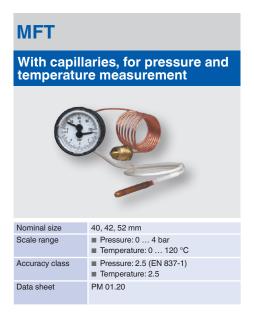




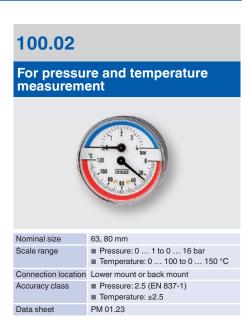




### **Thermomanometers**





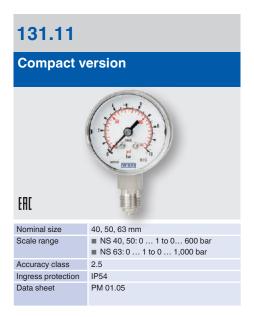


# Bourdon tube pressure gauges

### Stainless steel

The wetted parts of these pressure gauges are manufactured entirely from stainless steel. Thus they are suitable for gaseous and liquid aggressive media that are not highly viscous or crystallising, also in aggressive environments. They are suitable for scale ranges from 0 ... 0.6 to 0 ... 7,000 bar.

Depending on the pressure range and the instrument model, overload safety of up to a maximum of 5 x full scale value is possible. To this point, the measurement accuracy is maintained. Liquid filling the case ensures a precise instrument display, even with high dynamic pressure loads and vibrations.











# Test gauges

### For highest accuracy

Depending on the instrument model, accuracies of 0.1, 0.25 or 0.6 % of full scale value can be measured.

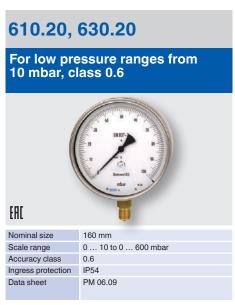
The pressure ranges cover from 0 ... 6 mbar to 0 ... max. 1,600 bar and are suitable for calibration tasks. For each of the pressure gauges specified here, a DAkkS calibration certificate can be provided.











# Diaphragm pressure gauges

The application areas for diaphragm pressure gauges are very versatile. They are the specialists in the process industry when it comes to critical measuring tasks such as with highly corrosive or viscous media or when it comes to low pressures and high overload. The scale ranges are from as low as 0 ... 16 mbar to typically 0 ... 25 to 0 ... 40 bar. Depending on the pressure range and the instrument model, overload safety of 3 x or 5 x full scale value is possible as standard.

For special designs, an overload safety of up to 400 bar is possible, with the measurement accuracy maintained. Diaphragm pressure gauges are even suitable for highly viscous or contaminated media by using an open connecting flange (per DIN/ASME). For measuring particularly aggressive media, the complete wetted surface can be lined with a large selection of special materials (e.g. PTFE, Hastelloy, tantalum, and many more).







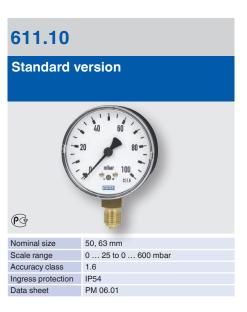
# Capsule pressure gauges

### For very low pressures

These measuring instruments are particularly suited to gaseous media. The scale ranges are between 0 ... 2.5 mbar and 0 ... 1,000 mbar in accuracy classes from 0.1 to 2.5.

Capsule pressure gauges consist of two circular, corrugated diaphragms, joined together around the edge with a pressure-tight seal. Overload protection is possible in certain cases.

These capsule pressure gauges are used mainly within medical, vacuum, environmental and laboratory technology for contents measurement and filter monitoring.













# Differential pressure gauges

Differential pressure gauges work with a wide range of pressure elements. With this variety, measuring ranges from  $0 \dots 0.5$  mbar to  $0 \dots 1,000$  bar and static overlay pressures up to 400 bar are possible.

These measuring instruments monitor

- the pollution degree in filter systems
- the level in closed vessels
- the overpressure in clean rooms
- the flow of gaseous and liquid media
- and they control pumping plants

### 700.01, 700.02

With magnetic piston or with magnetic piston and separating diaphragm



### 711.12, 731.12

With parallel entry, copper alloy or stainless steel



Nominal size 100, 160 mm
Scale range 0 ... 0.6 to 0 ... 1,000 bar
Accuracy class 1.6
Ingress protection IP33
Data sheet PM 07.02

### DPG40

With integrated working pressure indication (DELTA-plus)



Scale range 0 ... 0.16 to 0 ... 10 bar
Accuracy class 2.5
Ingress protection IP65
Data sheet PM 07.20

### 716.11, 736.11

EHE

For very low differential pressures from 2.5 mbar, copper alloy or stainless steel



Nominal size 100, 160 mm

Scale range ■ NS 100: 0 ... 10 to 0 ... 250 mbar
■ NS 160: 0 ... 2.5 to 0 ... 250 mbar

Accuracy class 1.6

Ingress protection IP66

Data sheet PM 07.07

732.51, 733.51, 732.31, 733.31

For the process industry, all-metal media chamber



Nominal size 100, 160 mm

Scale range 0 ... 16 mbar to 0 ... 40 bar

Ambient temperature To - 70 °C

Accuracy class 1.6

Ingress protection IP54, with liquid filling IP65

PM 07.05

732.14, 733.14, 762.14, 763.14

For the process industry, high overload safety to 650 bar



# **Absolute pressure gauges**

Absolute pressure gauges are used when measured pressures are independent of the natural fluctuations in atmospheric pressure. The pressure of the measured media is determined against a reference pressure, which corresponds to the absolute pressure zero point. For this, the reference chamber is completely evacuated, so that there is a near-perfect vacuum in it.

Applications for these high-precision measuring instruments are, for example, monitoring of vacuum pumps and vacuum packaging machines. They are also used in laboratories, in order to monitor condensation pressures or to determine the vapour pressure of liquids.



# Digital pressure gauges



# Pressure sensor assemblies and modules

### **Customer-specific electronic pressure measurement solutions**

We see ourselves not only as a provider of top quality measurement technology, but also as a highly competent partner that is able to create individually designed solutions together with you. In close cooperation with you, we are ready to develop products that are tailor-made to cater for your individual needs. Create your perfect pressure sensor solution together with us. Here, the experience from a multitude of completed projects is incorporated - thus we can refer back to numerous proven solutions and components. As required, we will adapt our systems to your individual application or develop new ones.

Talk to us - we are happy to provide you with advice!

### TTF-1

## Metal thin-film pressure sensor assembly



Non-linearity (± % of span)	≤ 0.5
Measuring range	0 10 to 0 1,000 bar
Special feature	<ul><li>Excellent resistance to media</li><li>Welded measuring cell</li></ul>
Signal	mV/V
Data sheet	PE 81.16

### SCT-1

### Ceramic pressure sensor element



Non-linearity (± % of span)	≤ 0.5
Measuring range	0 2 to 0 100 bar
Special feature	Excellent resistance to media
Signal	mV/V
Data sheet	PE 81.40

### SPR-2, TPR-2

# Piezo pressure sensor element and pressure sensor assembly



Non-linearity (± % of span)	≤0.3
Measuring range	■ 0 0.4 to 0 16 bar ■ 0 0.4 to 0 16 bar abs.
Special feature	<ul> <li>Gauge and absolute pressure measurement</li> <li>High output signal</li> <li>High overload safety</li> </ul>
Signal	mV/V
Data sheet	PE 81.62

13

### MPR-1

### Pressure sensor module



Non-linearity (± % of span)	≤ 0.125 or 0.25
Measuring range	■ 0 0.4 to 0 25 bar ■ 0 0.4 to 0 25 bar abs.
Special feature	<ul> <li>19 mm spanner width for limited mounting space</li> <li>No calibration necessary, due to compensated output signal</li> </ul>
Signal	Analogue and digital
Data sheet	PF 81 64

### MTF-1

### Pressure sensor module



€57	
Non-linearity (± % of span)	≤ 0.125 or 0.25
Measuring range	■ 0 10 to 0 1,000 bar ■ -1 +9 to -1 +24 bar
Special feature	<ul> <li>■ Compact design</li> <li>■ Low energy consumption</li> <li>■ Additional temperature indication</li> <li>■ Dry, welded measuring cell</li> </ul>
Signal	Analogue and digital
Data sheet	PF 83 01

# **Process transmitters**

Process transmitters are suitable for many industrial measuring requirements in the widest variety of applications. They monitor pumps, detect the level in vessels or calculate quantities for flow measurement in pipelines.

Process transmitters differentiate themselves from pressure sensors through their increased range of functionality:

They feature integrated displays, offer high measurement accuracies and freely scalable measuring ranges, communicate via digital bus signals and can be delivered with a multitude of case variants. Through connection to diaphragm seals, WIKA process transmitters are also suitable for the harshest operating conditions.

### **DPT-EL UPT-20 UPT-21** Electronic differential pressure Universal process transmitter Universal process transmitter with standard connection, transmitter in primary and with flush process connection, Ex intrinsically safe Ex intrinsically safe secondary circuits [cs 🔼 🚇 🔏 [H[Ex [ [ Ex €x si∟ Non-linearity Non-linearity Non-linearity (% of span) (% of span) (% of span) ≤ 0.05 ... 0.1 4 ... 20 mA, HART® Output signal 4 ... 20 mA, HART® protocol (option-Output signal Output signal 4 ... 20 mA. HART® al), PROFIBUS® PA, FOUNDATION™ Measuring range $\blacksquare~0~...~0.4~to~0~...~4,000~bar$ Measuring range $\blacksquare$ 0 ... 0.4 to 0 ... 600 bar Fieldbus ■ 0 ... 1.6 to 0 ... 40 bar abs. ■ 0 ... 1.6 to 0 ... 40 bar abs. ■ -0.2 ... +0.2 to -1 ... +40 bar $\blacksquare$ -0.2 ... +0.2 to -1 ... +40 bar ■ 0 ... 0.1 to 0 ... 1,000 bar Measuring range ■ Hygienic process connections in ■ 0 ... 1.6 to 0 ... 40 bar abs. Special feature ■ Multi-functional display Special feature ■ -0.05 ... +0.05 to -1 ... +40 bar ■ Freely scalable measuring range different designs ■ Simple menu navigation ■ Electropolished stainless steel case for Special feature ■ Simple, uncomplicated installation ■ Conductive plastic case or stainless hygienic applications ■ Mounting possible without diaphragm ■ Freely scalable measuring range steel case ■ Large LC display, rotatable ■ Conductive plastic case or stainless ■ Elimination of capillaries, that can steel case easily kink Data sheet PE 86.05 ■ Large LC display, rotatable ■ For applications to SIL 2 (SIL 3) ■ Can be combined with two different Data sheet PE 86.05 designs of transmitters from model IPT-2x and/or model CPT-2x Data sheet PE 86.23

### **IPT-20, IPT-21**

# Process pressure transmitter with welded metal measuring cell



Non-linearity (% of span) Output signal	≤ 0.075 0.1 4 20 mA, HART® protocol (optional), PROFIBUS® PA, FOUNDATION™ Fieldbus
Measuring range	■ 0 0.1 to 0 4,000 bar ■ 0 0.1 to 0 40 bar abs. ■ -1 0 to -1 +40 bar
Special feature	■ Freely scalable measuring ranges ■ Case from plastic, aluminium or stainless steel ■ Flush process connection (optional) ■ With integrated display and instrument mounting bracket for wall/pipe mounting (optional) ■ Process temperature ranges to 200 °C
Data sheet	PE 86.06

### **CPT-20, CPT-21**

# Process pressure transmitter with capacitive ceramic measuring cell



thitx === (Ex)	SIL
Non-linearity (% of span)	≤ 0.05
Output signal	4 20 mA, HART <sup>®</sup> protocol (optional), PROFIBUS <sup>®</sup> PA, FOUNDATION™ Fieldbus
Measuring range	■ 0 0.025 to 0 100 bar abs. ■ -1 0 to -1 +100 bar
Special feature	Particularly robust, ceramic measuring cell     Dry ceramic measuring cell with variable sealing concept     Freely scalable measuring ranges     Case from plastic, aluminium or stainless steel     Flush process connection (optional)
Data sheet	PE 86.07

### **DPT-20**

# Differential pressure transmitter, intrinsically safe or with flame-proof enclosure



Non-linearity (% of span)	≤ 0.065 0.1
Output signal	4 20 mA, HART <sup>®</sup> protocol (optional), PROFIBUS <sup>®</sup> PA, FOUNDATION <sup>™</sup> Fieldbus
Measuring range	0 10 mbar to 0 16 bar
Special feature	Freely scalable measuring ranges     Static load 160 bar, optionally 400 bar     Case from plastic, aluminium or stainless steel     With integrated display and instrument mounting bracket for wall/pipe mounting (optional)     3- or 5-way valve optional     SIL 2 per IEC 61508
Data sheet	PE 86.22

### Pressure measuring instruments with self-monitoring pressure display

### **DMS-FP**

# Diaphragm monitoring system with clamp connection



Non-linearity (% of span)	≤ 0.1 %
Output signal	■ 420 mA ■ 420 mA with a superimposed HART® communication signal (option: SIL qualification) HART® specification: 7.3 FOUNDATIONTM Fieldbus PROFI- BUS® PA
Measuring range	< 40 bar
Special feature	■ Double-diaphragm system to ensure the separation of the process and the pressure measuring instrument ■ Clamp connection easy to open for cleaning and seal replacement ■ Suitable for SIP and CIP
Data sheet	DS 95.20

### DMSU21SA

# Diaphragm monitoring system with HART® protocol



Non-linearity (% of span)	■ 0.1 % ■ 0.5 %
Output signal	<ul> <li>4 20 mA with HART® signal</li> <li>(HART® rev. 7)</li> <li>4 20 mA</li> </ul>
Measuring range	■ -1 +1.5 to -1 +24 bar ■ -14.5 20 to -14.5 +350 psi
Special feature	<ul> <li>Double-diaphragm system prevents contamination of process and environment</li> <li>Hygienic process connections in different designs</li> <li>Signal transmission and configuration with only one cable per measuring location</li> <li>Minimum installation costs, even with retrofitting</li> </ul>
Data sheet	DS 95.11

### **DMSU22SA**

### In-line process transmitter



Non-linearity (% of span) Output signal	1 % (at process temperature) ■ 4 20 mA with HART® signal (HART® rev. 7) ■ 4 20 mA
Measuring range	■ 1+15 bar ■ 016 bar abs. ■ 14.5+200 psi
Special feature	■ Dead-space free Hygienic Design with thick-walled sensor tube from stainless steel ■ In-line pressure measurement with sensor tube without system fill fluid ■ Continuous sensor monitoring of the double-tube system prevents contamination of process and environment ■ Suitable for SIP and CIP ■ EHEDG-certified and 3-A marked
Data shoot	DS 95.03

## **Pressure sensors**













# HP-2

# For highest-pressure applications to 15,000 bar



Accuracy (± % of span) Measuring range Special feature	≤ 0.25 or 0.5  0 1,600 to 0 15,000 bar  ■ Very high long-term stability ■ Excellent load cycle stability ■ Cavitation protection (optional)
Data sheet	PE 81.53

## M-10, M-11

### Spanner width 19 mm



≤ 0.2 BFSL
0 10 to 0 1,000 bar
<ul> <li>■ Small spanner width 19 mm</li> <li>■ Flush connection G ¼ available</li> </ul>
PE 81.25

## P-30, P-31

### For precision measurements



Non-linearity (± % of span)	≤ 0.04 BFSL
Measuring range	■ 0 0.25 to 0 1,000 bar ■ 0 0.25 to 0 25 bar abs. ■ -1 0 to -1 +15 bar
Special feature	<ul> <li>■ No additional temperature error in the range 10 60 °C</li> <li>■ Flush process connection (optional)</li> <li>■ Analogue, CANopen® or USB</li> </ul>
Data sheet	PE 81.54

# **OEM pressure sensors**

### **O-10** For industrial applications cŲL)us Non-linearity (± % of span) ≤ 0.5 BFSL Measuring range ■ 0 ... 6 to 0 ... 600 bar ■ -1 ... +5 to -1 ... +59 bar ■ Customer-specific solutions Special feature ■ Excellent long-term stability ■ Consistent quality ■ Good delivery performance Data sheet PE 81.65











# Pressure gauges with output signal

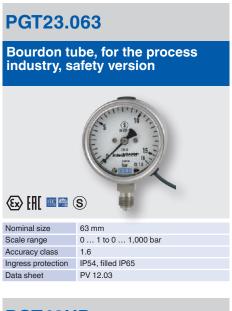
The multi-functional intelliGAUGEs present a cost-effective and, at the same time, reliable solution for nearly all pressure measurement applications. They combine the analogue indication of a mechanical pressure gauge, needing no auxiliary power, with the electrical output signal of a pressure sensor. These hybrid instruments are available with all commonly used electrical signals. The sensor works in a non-contact way, without any influence on the measuring signal. Many instruments are available in versions for use in hazardous areas.

Depending on the pressure gauge, the following electrical output signals are possible:

- 0.5 ... 4.5 V ratiometric
- 4 ... 20 mA, 2-wire
- 4 ... 20 mA, 2-wire with Ex approvals
- 0 ... 20 mA, 3-wire
- 0 ... 10 V, 3-wire

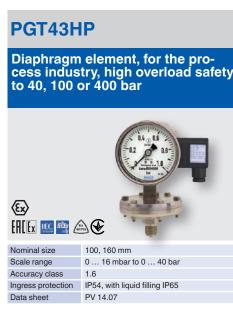
For pressure gauges with nominal sizes 100 and 160 mm, the electrical output signals can also be combined with switch contacts.

# PGT21 Bourdon tube, stainless steel case Include the stainless steel case Nominal size 50, 63 mm Scale range 0 ... 1.6 to 0 ... 400 bar Accuracy class 2.5 Ingress protection IP65 (IP67 optional) Data sheet PV 11.03











# Pressure gauges with output signal





Differential pressure, for the process industry, all-metal media chamber



Nominal size	100, 160 mm
Scale range	0 16 mbar to 0 40 bar
Accuracy class	1.6
Ingress protection	IP54, filled IP65
Data sheet	PV 17.05

### **DPGT43HP**

Differential pressure, for the process industry, high overload safety to 650 bar



Nominal size	100, 160 mm
Scale range	0 60 mbar to 0 40 bar
Accuracy class	1.6
Ingress protection	IP54, filled IP65
Data sheet	PV 17.13

### DPGT40

Differential pressure, with integrated working pressure indication (DELTA-trans)



Nominal size	100 mm
Scale range	0 160 mbar to 0 10 bar
Accuracy class	2.5 (1.6 optional)
Ingress protection	IP65
Data sheet	PV 17.19

### APGT43

Absolute pressure, for the process industry



Nominal size	100, 160 mm
Scale range	0 25 mbar to 0 25 bar abs.
Accuracy class	2.5
Ingress protection	IP54, with liquid filling IP65
Data sheet	PV 15.02

# Contact pressure gauges

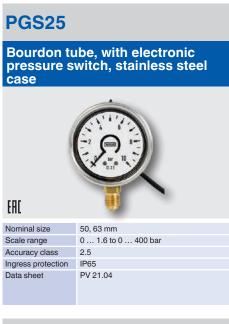
Control systems are gaining more and more importance in industrial applications. Consequently, mere pressure indication on the measuring instrument itself is no longer sufficient, rather the measured value must be transferred to the control system via an electrical signal, e.g. by closing or opening of a circuit. WIKA is focusing on its contact pressure gauges in order to satisfy this trend.

All instruments with inductive contacts are certified in accordance with ATEX Ex ia.

Depending on the model the following contacts are built-in:

- Magnetic snap-action contact, e.g. model 821, for general applications
- Inductive contact model 831, for hazardous areas
- Electronic contact model 830 E, for PLC
- Reed contact model 851, for general applications and PLC
- Microswitch model 850
- Transistor output NPN or PNP

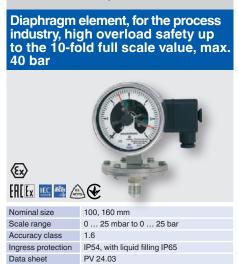
# Bourdon tube, stainless steel case Nominal size 40, 50, 63 mm Scale range 0 ... 2.5 to 0 ... 400 bar Accuracy class 2.5 Ingress protection IP65 Special feature Version with VdS or LPCB approval possible











# **Contact pressure gauges**



Nominal size 100, 160 mm

Scale range 0 ... 25 mbar to 0 ... 40 bar

Accuracy class 1.6
Ingress protection IP54, with liquid filling IP65
Data sheet PV 24.07

### 532.53 with 8xx

Absolute pressure, for the process industry, high overload safety



Nominal size	100, 160 mm
Scale range	0 25 mbar to 0 25 bar abs.
Accuracy class	1.6
Ingress protection	IP54, with liquid filling IP65
Data sheet	PV 25.02

### 632.51 with 8xx

Capsule element, for the process industry, high overload safety



Nominal size	100, 160 mm
Scale range	0 2.5 to 0 100 mbar
Accuracy class	1.6
Ingress protection	IP54
Data sheet	PV 26.06

### DPGS40

Differential pressure, with microswitches, with integrated working pressure indication (DELTA-comb)



Nominal size	100 mm
Scale range	0 250 mbar to 0 10 bar
Accuracy class	2.5 (1.6 optional)
Ingress protection	IP65
Data sheet	PV 27.20

### **DPGS40TA**

Differential pressure, with microswitches, with integrated working pressure indication (DELTA-comb), with component testing



Nominal size	100 mm
Scale range	0 250 mbar to 0 10 bar
Accuracy class	2.5 (1.6 optional)
Ingress protection	IP65
Data sheet	PV 27.22

### DPGS43

Differential pressure, for the process industry, all-metal media chamber



Nominal size	100, 160 mm
Scale range	0 16 mbar to 0 40 bar
Accuracy class	1.6
Ingress protection	IP54, filled IP65
Data sheet	PV 27.05

### **DPGS43HP**

Differential pressure, for the process industry, high overload safety to 400 bar

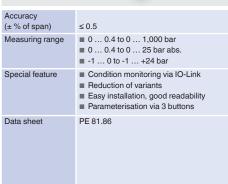


100, 160 mm
0 60 mbar to 0 40 bar
1.6
IP54, filled IP65
PV 27.13

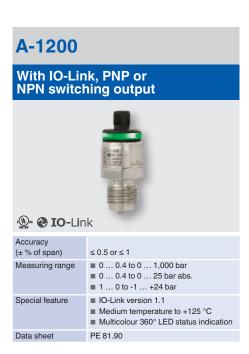
# **Pressure switches**

### **Electronic pressure switches**









# **Pressure switches**

### Mechanical pressure switches for industrial applications

# PSM01 Compact pressure switch Setting range -0.85 ... -0.15 bar 0.2 ... 2 bar to 30 ... 320 bar Switching function Normally open, normally closed, change-over contact Material Galvanised steel or stainless steel Switching power 2 A, AC 48 V 1 1 A/2 A, DC 24 V Data sheet PV 34.81









### Mechanical pressure switches for the process industry

Due to the use of high-quality microswitches, the mechanical pressure switches are notable for their high precision and long-term stability. Furthermore, the direct switching of electrical loads up to AC 250 V/20 A is enabled, while simultaneously ensuring a high switch point reproducibility.

The instruments come with a SIL certificate and are thus particularly suited for safety-critical applications. In addition, with their 'intrinsically safe' and 'flameproof enclosure' ignition protection types the pressure switches are ideally suited for permanent use in hazardous environments.

All mechanical pressure switches for the process industry are available with EAC certificate and technical passport.













# Diaphragm seal systems

These combinations of diaphragm seals and pressure gauges or pressure sensors feature fast availability. They are particularly suitable for demanding measuring tasks in the pharmaceutical and biotechnology industries, food and beverage industries, and through to the oil & gas, chemical, petrochemical and semiconductor industries.

The diaphragm seal systems can be used for processes with gases, compressed air or vapour, with liquid, pasty, powdery and crystallising media and also with aggressive, adhesive, corrosive, highly viscous, environmentally hazardous or toxic media.

The diaphragm seal is directly welded to the pressure gauge or pressure sensor. The diaphragm made of stainless steel provides for the separation from the medium. The pressure is transmitted to the measuring instrument via the system fill fluid which is inside the diaphragm seal system.

### With flange connection

### DSS26M

With pressure gauge per EN 837-1, internal diaphragm



Applications with small flange process connections in the process industry

PN max 40 bar System fill fluid

KN2 for general applications

Data sheet DS 95.09

### With threaded connection

### DSS34M

With pressure gauge per EN 837-1, welded design



Applications with high requirements in the chemical, petrochemical and water treatment industries

PN max. 60 bar

System fill fluid

KN2 for general applications



Extensive information can be found in our brochure "Diaphragm seals - combinations and accessories" at www.wika.com.

### DSS26T

### With high-quality pressure sensor, internal diaphragm



Applications with small flange process connections in the process industry PN max 40 bar

System fill fluid KN2 for general applications

### DSS34T

### With high-quality pressure sensor, welded design



Applications with high requirements in the chemical. petrochemical and water treatment industries

PN max 60 bar System fill fluid KN2 for general applications



Extensive information can be found in our brochure "Diaphragm seal systems with short delivery times" at www.wika.com.

# Valves and mounting accessories

Valves and protective devices for increased safety and service life. Via cocks, shut-off valves, valve manifolds or monoflanges, pressure measuring instruments can be securely separated from the process during commissioning, maintenance or calibration. Protective devices, such as syphons, overpressure protectors

and snubbers, increase the service life and expand the range of applications for pressure measuring instruments. In addition to the extensive selection of instrumentation valves and accessories, WIKA also offers the qualified assembly of various individual parts to form a complete measuring assembly ("instrument hook-up").

### IV10, IV11

### Needle valve and multiport valve



Application	For shutting off pressure measuring instruments with threaded connection
Version	Needle valve and multiport valve
Material	Stainless steel
Nominal pressure	To PN 420 (6,000 psi)
	Option: To PN 680 (10,000 psi)
Data sheet	AC 09.22

### IV20, IV21

# Block-and-bleed valve, square or flat form



Application	For shutting off and venting pressure measuring instruments with threaded connection
Version	Block-and-bleed valve
Material	Stainless steel
Nominal pressure	To PN 420 (6,000 psi) Option: To PN 680 (10,000 psi)
Data sheet	AC 09.19

### IV30, IV31, IV50, IV51

# Valve manifold for differential pressure measuring instruments



Application	For shutting off, pressure compensating as well as purging and venting differential pressure measuring instruments
Version	Three-way and five-way valves
Material	Stainless steel
Nominal pressure	To PN 420 (6,000 psi) Option: To PN 680 (10,000 psi)
Data sheet	AC 09.23

### **IVM**

### **Monoflanges**



LIIL	
Application	For shutting off and venting pressure measuring instruments with flange connection
Version	Flange connection per ASME or EN
Material	Stainless steel
Nominal pressure	To PN 420 (6,000 psi)
Data sheet	AC 09.17

### IBM, IBF

### Monoblock



Application	Direct connection of pressure measuring instruments to pipelines or vessels without interface valves. Control panels, lubrication systems, dry gas seals
Version	Flange/threaded, flange/flange or threaded/threaded
Material	Stainless steel
Nominal pressure	BF: Class 150 class 2500, in line with ASME B16.5 PN 16 PN 100, in line with EN 1092-1 IBM: 6,000 10,000 psi (420 690 bar)
Data sheet	AC 09.24, AC 09.25

### 910.10, 910.11

### Stopcock and DIN shut-off valve

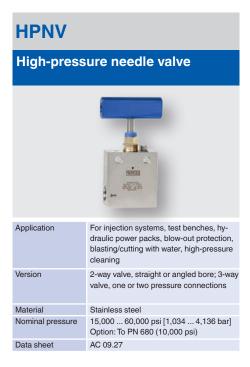


Application	For shutting off pressure measuring instruments with threaded connection
Version	910.10: per DIN 16261, DIN 16262, DIN 16263 910.11: per DIN 16270, DIN 16271, DIN 16272
Material	Brass, steel, stainless steel
Nominal pressure	910.10: to 25 bar 910.11: to 400 bar
Data sheet	AC 09.01, AC 09.02

27

# Valves and mounting accessories

# Ball valve Eff. Application First shut-off valve for pressure tap to local instrument installation, media distribution, drain or vent in pipelines Version Process and instrument version Material Stainless steel 316L Nominal pressure To PN 420 (6,000 psi) Option: To PN 680 (10,000 psi) Data sheet AC 09.28









AC 09.32

Data sheet

Extensive information can be found in our brochure "Instrumentation valves and mounting accessories" at www.wika.com.



# **Electrical accessories**







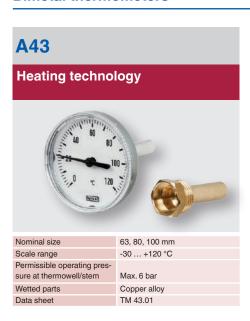


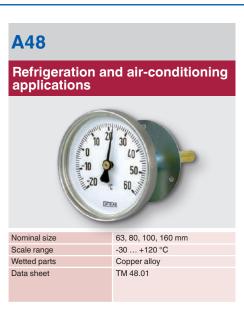
# **Dial thermometers**

Our dial thermometers work on the bimetal, expansion or gas actuation principle. This enables scale ranges of -200 ... +700 °C in different class accuracies, response times and resilience to environmental influences. Diverse connection designs, stem diameters and individual stem lengths enable a flexible measuring point design.

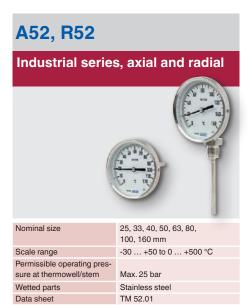
Dial thermometers with remote capillaries are particularly versatile. All thermometers are suited for operation in a thermowell if necessary.

### **Bimetal thermometers**





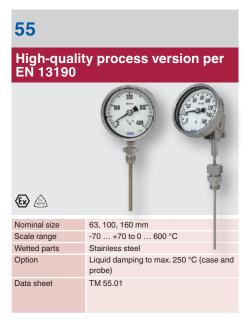


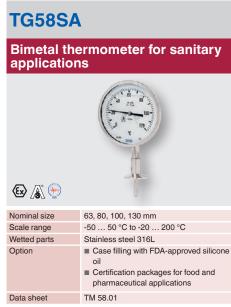


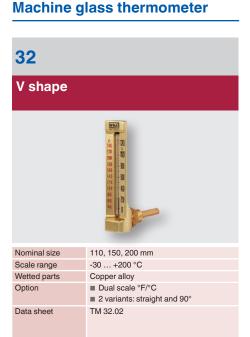




### **Bimetal thermometers**

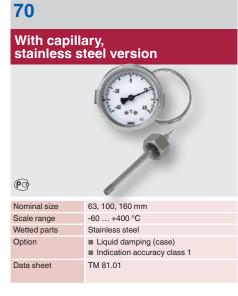


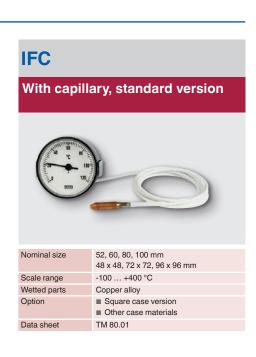




### **Expansion thermometers**



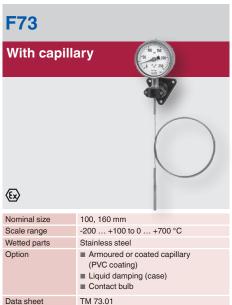


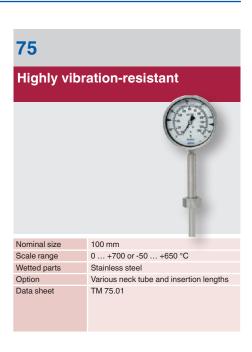


# **Dial thermometers**

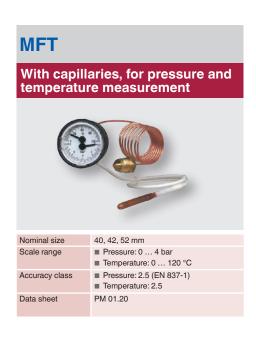
### **Gas-actuated thermometers**

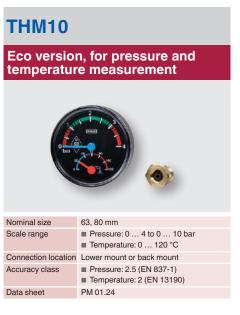


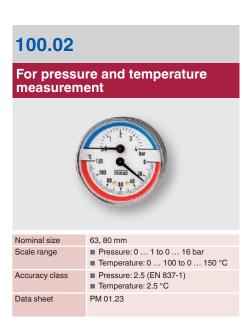




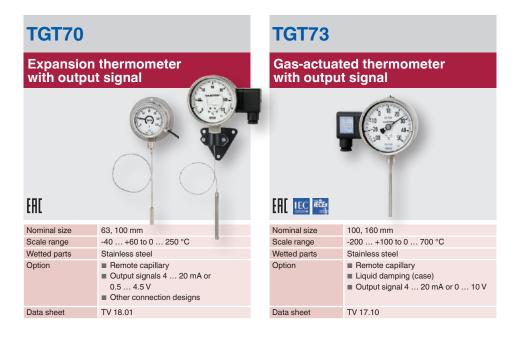
### **Thermomanometers**







### Dial thermometers with output signal



# **Digital indicators**



# For panel mounting, current loop display, 96 x 48 mm



Input	4 20 mA, 2-wire
Alarm output	2 electronic contacts (optional)
Special feature	Wall-mounting case (optional)
Auxiliary power	Supply from the 4 20 mA current loop
Data sheet	AC 80.06

### **DI25**

# For panel mounting, 96 x 48 mm



Input	Multi-function input for resistance thermometers, thermocouples and standard signals
Alarm output	<ul><li>3 relays</li><li>2 relays for instruments with integrated transmitter power supply DC 24 V</li></ul>
Auxiliary power	■ AC 100 240 V ■ AC/DC 24 V
Special feature	Analogue output signal
Data sheet	AC 80.02

### **DI30**

# For panel mounting, 96 x 96 mm



Standard signals
2 relays
<ul><li>Integrated transmitter power supply</li><li>Wall-mounting case (optional)</li></ul>
AC 230 V or AC 115 V
AC 80.05

### **DI32-1**

# For panel mounting, 48 x 24 mm



Input	Multi-function input for resistance thermometers, thermocouples and standard signals
Alarm output	2 electronic contacts
Auxiliary power	DC 9 28 V
Data sheet	AC 80.13

### **DI35**

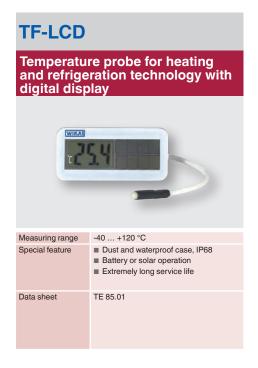
# For panel mounting, 96 x 48 mm



Input	<ul> <li>Multi-function input for resistance thermometers, thermocouples and standard signals</li> <li>Alternatively double input for standard signals with calculation function (+ - x /) for two transmitters</li> </ul>
Alarm output	2 or 4 relays (optional)
Special feature	<ul><li>Integrated transmitter power supply</li><li>Analogue output signal (optional)</li></ul>
Auxiliary power	■ AC/DC 100 240 V ■ DC 10 40 V, AC 18 30 V
Data sheet	AC 80.03



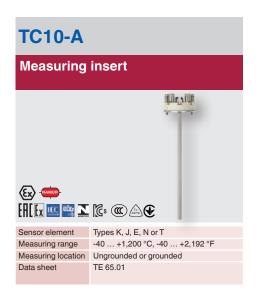




# **Thermocouples**

Thermocouples generate a voltage directly dependent on temperature. They are particularly suitable for high temperatures to 1,700 °C (3,092 °F) and for very high oscillating stresses. For thermocouples, the accuracy classes per IEC 60584-1 and ASTM E230 apply.

In our range of products you will find all market-standard instrument versions. If required, a temperature transmitter can be installed in the connection head.



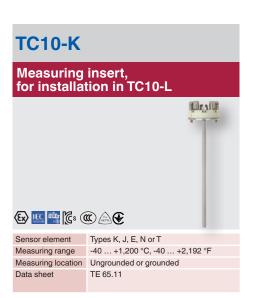




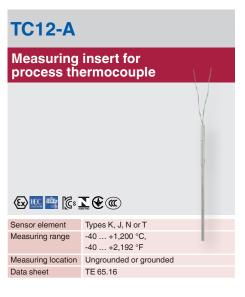


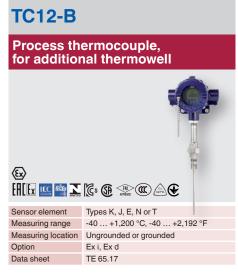


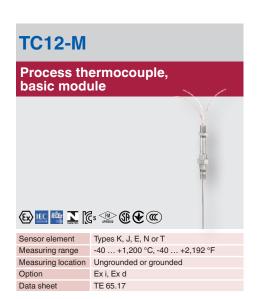






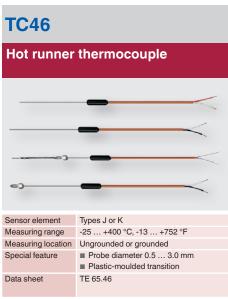






# **Thermocouples**









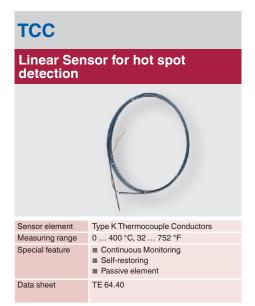


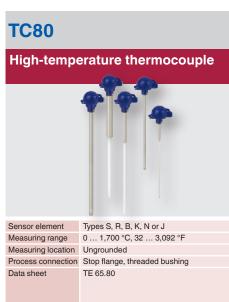


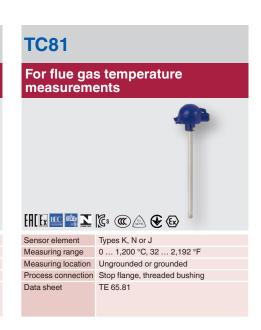




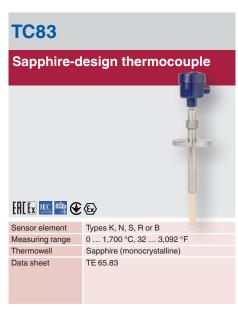
# **Thermocouples**





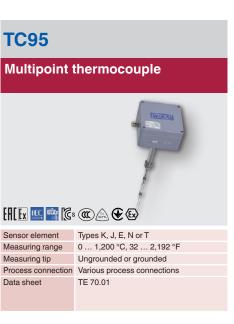














# **Resistance thermometers**

Resistance thermometers are equipped with platinum sensor elements which change their electrical resistance as a function of temperature. In our range of products you will find resistance thermometers with connected cable as well as versions with connection head. A temperature transmitter can be installed directly in the connection head.

Resistance thermometers are suitable for applications between -196 ... +600 °C, -320 ... +1,112 °F (dependent on instrument model, sensor element, accuracy class and materials coming into contact with the medium).

Resistance thermometers are available in classes AA, A and B in accordance with IEC 60751.







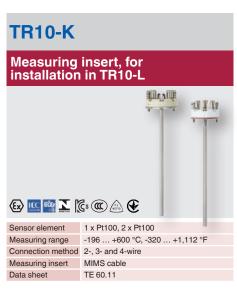




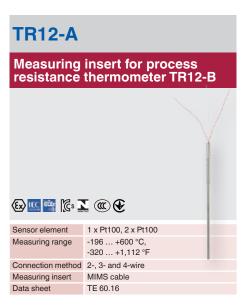


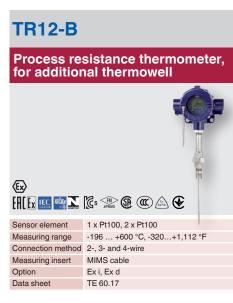






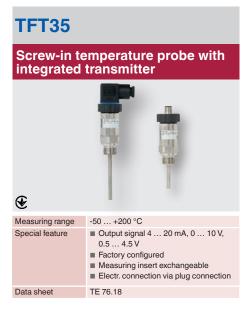








# **Resistance thermometers**



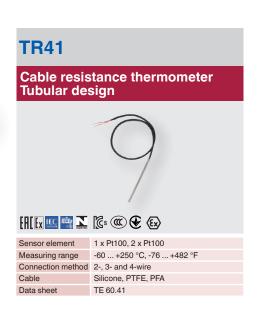








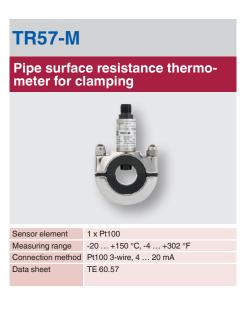


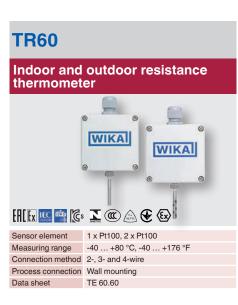


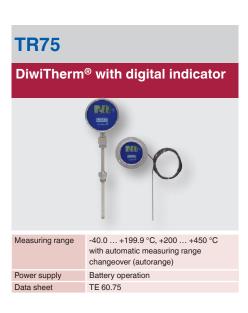


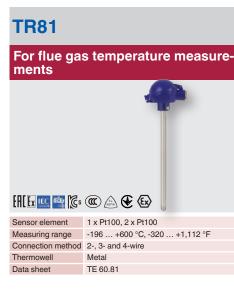


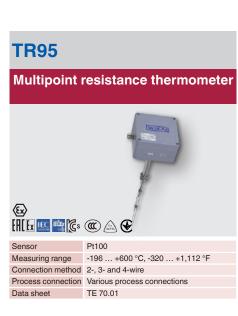




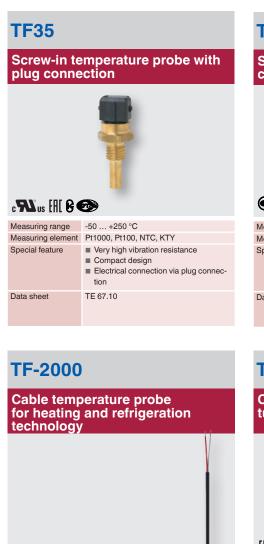


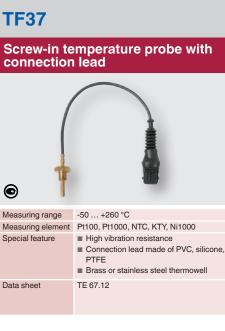


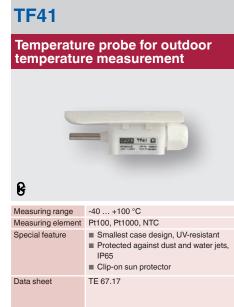


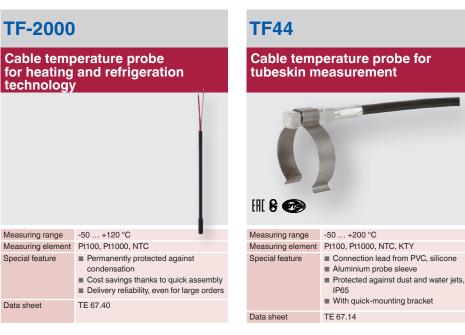


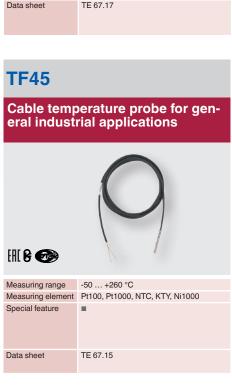
# **Resistance thermometers**



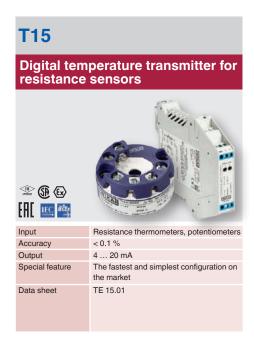




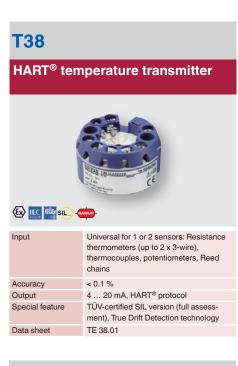




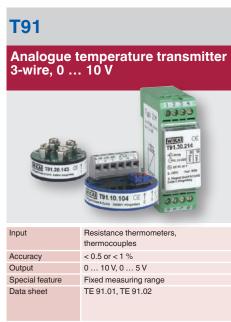
# **Temperature transmitters**







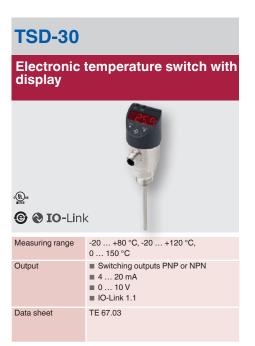






# Temperature switches

### Temperature switches for industrial applications

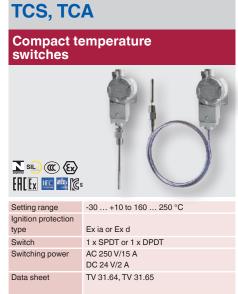






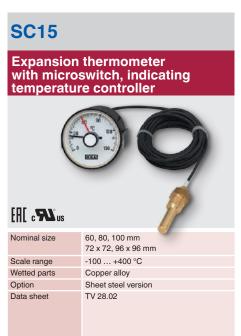
### Temperature switches for the process industry





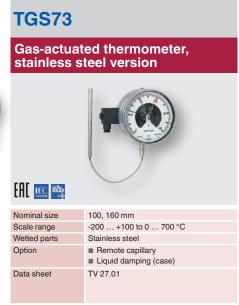


# Thermometers with switch contacts



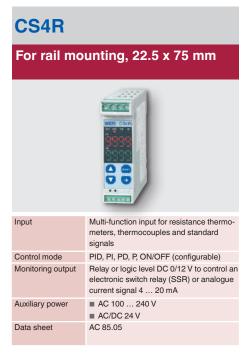


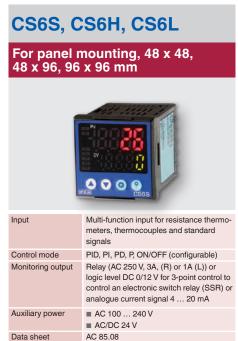






# **Temperature controllers**





# **Accessories**







### **PU-548**

# Programming unit for temperature transmitters



- LED status indication
- Compact design
- No further voltage supply needed, neither for the programming unit nor for the transmitter
- Due to the magWIK quick connector, fast connection to the transmitter possible
- Data sheet AC 80.18

### magWIK

### Magnetic quick connector



- For accelerated connection for all configuration and calibration processes
- Connection of 2-mm plug contacts or 4-mm plug contacts with adapter
- Data sheet AC 80.15

### 905

# Contact protection relay for model 821 switch contacts



Application For optimal contact protection and highest switching reliability

Data sheet AC 08.05

### 904

### Control unit for inductive contacts



Application For operating measuring instruments with inductive contacts

Data sheet AC 08.04

### **Coupler connectors**



### **Fittings**



### Wires & cables



# Thermowells/protection tubes

Whether in aggressive or abrasive process media, whether in high- or low-temperature ranges: For electrical or mechanical thermometers, to prevent direct exposure of their temperature probes to the medium, thermowells/protection tubes that suit each application are available. Thermowells/protection tubes can be machined from bar stock material or assembled from tube sections and can either be screw-, weld- or flange-fitted.

They are offered in standard and special materials such as stainless steel 1.4571, 316L, Hastelloy® or titanium. Each version, depending on its construction type and its mounting to the process, has certain advantages and drawbacks with respect to its load limits and the special materials that can be used.

In order to manufacture thermowells/protection tubes for flange mounting at low cost from special materials, the designs used differ from standard thermowells/protection tubes in accordance with DIN 43772.

Thus, only the wetted parts of the thermowell/protection tube are manufactured from special materials, whereas the non-wetted flange is made of stainless steel and is welded to the special material.

This design is used both for protection tubes and thermowells. With tantalum as special material a removable jacket is used, which is slid over the supporting thermowell/protection tube from stainless steel.

# Thermowell with flange Thermowell form Tapered, straight or stepped Nominal width ASME 1 ... 4 inch DIN/EN DN 25 ... 100 Pressure rating ASME to 2,500 lbs (DIN/EN to PN 100) Data sheet TW 95.10, TW 95.11, TW 95.12











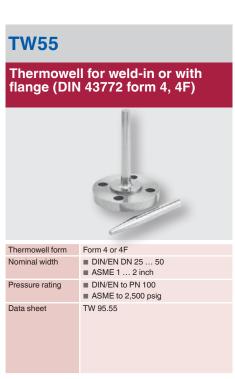














# **Bypass level indicators**

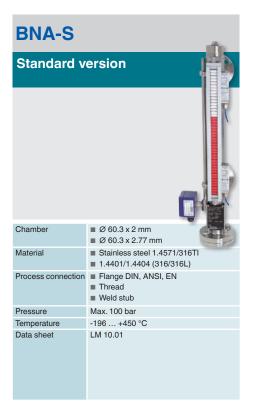
### Continuous level measurement via visual indication of the level without auxiliary power

### **Applications**

- Continuous level indication without auxiliary power
- Indication of the level proportional to height
- Individual design and corrosion-resistant materials make the products suitable for a broad range of applications
- Chemical industry, petrochemical industry, oil and natural gas extraction (on- and offshore), shipbuilding, machine building, power generating equipment, power plants
- Process water and drinking water treatment, food and beverage industry, pharmaceutical industry

- Process- and procedure-specific production
- Operating limits: □ Operating temperature: T = -196 ... +450 °C
   □ Operating pressure: P = vacuum to 400 bar ¹¹
  - □ Limit density:  $\rho \ge 340 \text{ kg/m}^3$
- Wide variety of different process connections and materials
- Mounting of level transmitters and magnetic switches possible as an option
- Explosion-protected versions

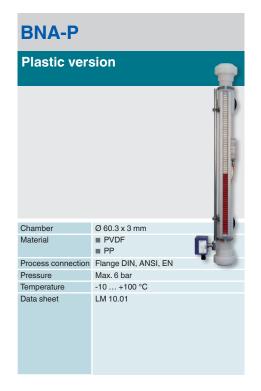
<sup>1)</sup> Individual limit values. For application limits, the joint consideration of temperature and pressure is required.









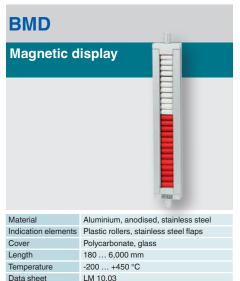






# Accessories for bypass level indicators





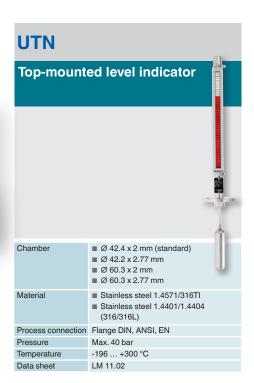


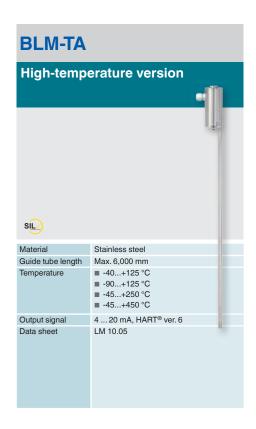
# **Accessories for bypass**

Combines the tried-and-trusted bypass with further independent measurement principles











### **External chambers**

The external chamber model BZG consists of an external chamber vessel that is mounted laterally to a vessel using at least 2 process connections (flange, thread or weld stub). Through this type of arrangement, the level in the external chamber vessel corresponds

to the level in the vessel. The level is measured by a measuring instrument inserted additionally in the external chamber vessel, for example model FLR or FLS, or by a guided wave radar.

### **Applications**

- Level detection for almost all liquid media
- Individual design and corrosion-resistant materials make the products suitable for a broad range of applications
- Chemical industry, petrochemical industry, oil and natural gas extraction (on- and offshore), shipbuilding, machine building, power generating equipment, power plants

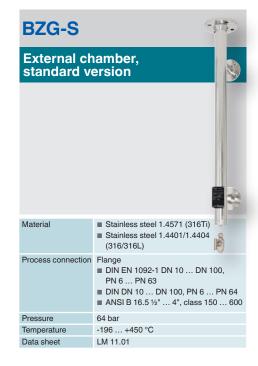
### **Special features**

Process- and procedure-specific production

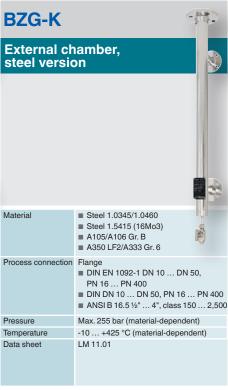
Operating limits: □ Operating temperature: T = -196 ... +450 °C

□ Operating pressure: P = Vacuum to 400 bar ¹)

- Wide variety of different process connections and materials
- Mounting of level transmitters and guided wave radars possible as an option









<sup>&</sup>lt;sup>1)</sup> Individual limit values. For application limits, the joint consideration of temperature and pressure is required.

# Glass level gauges

### Direct level indication without auxiliary power

### **Applications**

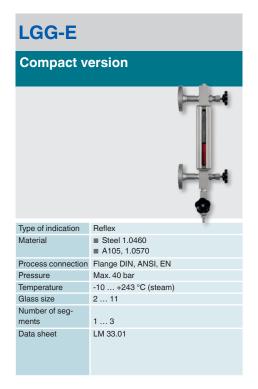
- Continuous level indication without auxiliary power
- Direct indication of the level
- Individual design and corrosion-resistant materials make the products suitable for a broad range of applications
- Chemical industry, petrochemical industry, oil and natural gas extraction (on- and offshore), shipbuilding, machine building, power generating equipment, power plants
- Oil and gas, heat transfer and refrigeration systems, plants for cryogenics

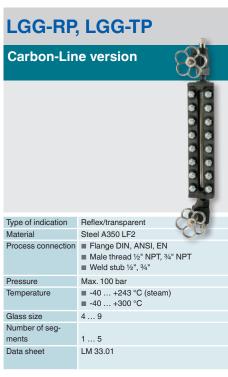


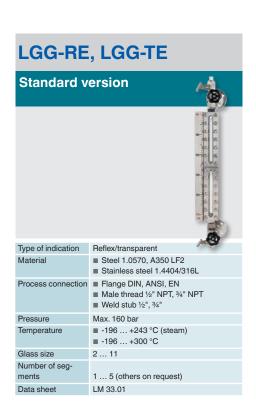
- Process- and procedure-specific production
- Operating limits: 

  ☐ Operating temperature: T = -196 ... +374 °C ¹¹

   ☐ Operating pressure: Vacuum to 250 bar ¹¹
- Wide variety of different process connections and materials
- Illumination optional
- Heating and/or insulation optional







<sup>1)</sup> Individual limit values. For application limits, the joint consideration of temperature and pressure is required.

### LGG-RI, LGG-TI

### High-pressure version



Type of indication	Reflex/transparent
Material	■ Steel 1.5415
	■ Stainless steel 1.4404/316L
Process connection	■ Flange DIN, ANSI, EN
	■ Male thread ½" NPT, ¾" NPT
	■ Weld stub ½", ¾"
Pressure	Max. 250 bar
Temperature	-196 +100 °C
Glass size	2 9
Number of seg-	
ments	1 5
Data sheet	LM 33.01

### LGG-M

### **Refraction version**



	Type of indication	Refraction
	Material	Steel 1.5415
	Process connection	<ul> <li>■ Flange DIN, ANSI, EN</li> <li>■ Male thread G ½, G ¾, ½" NPT, ¾" NPT</li> <li>■ Weld stub ½", ¾"</li> </ul>
	Pressure	Max. 250 bar
	Temperature	-10 +374 °C
	Glass size	2 11
	Number of seg- ments	1 9
	Data sheet	LM 33.01

# Submersible pressure sensors

### **Hydrostatic level measurement**



### **Applications**

- Level measurement in rivers and lakes
- Control of sewage lift and pumping stations
- Monitoring of sewage, settling and rainwater retention basins
- Level measurement in vessel and storage systems for oils and fuels

- Slimline and hermetically sealed design up to 300 m water column
- Highly resistant versions available
- Explosion protection per ATEX, IECEx, FM and CSA
- Drinking water conformity per KTW and ACS
- Temperature output, HART® and low-power output signal for battery operation











# Continuous measurement with float for industrial applications

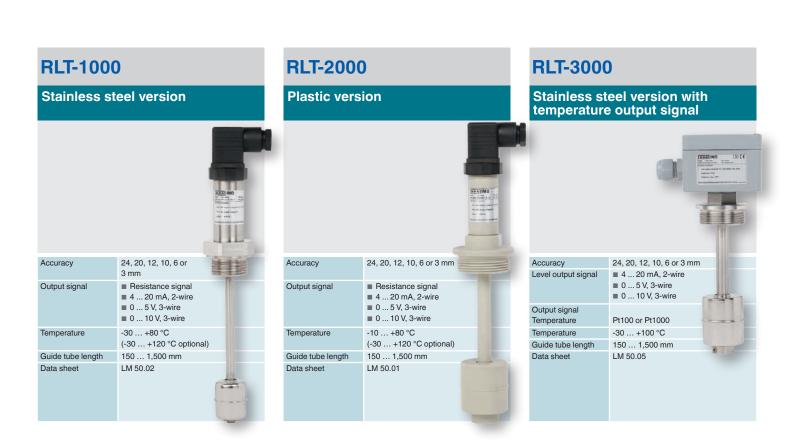
### With reed measuring chain

### **Applications**

- Level measurement of liquids in machine building
- Control and monitoring tasks for hydraulic power packs, compressors and cooling systems

- Media compatibility: Oil, water, diesel, refrigerants and other liquids
- Permissible medium temperature: -30 ... +120 °C
- Output signals for level and temperature (optional) as resistance output signal or 4 ... 20 mA current output
- Accuracy, resolution: 24, 12, 10, 6 or 3 mm





# Continuous measurement with float for the process industry

### Magnetostrictive

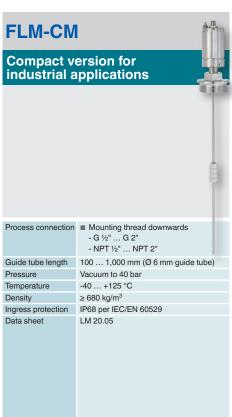
### **Applications**

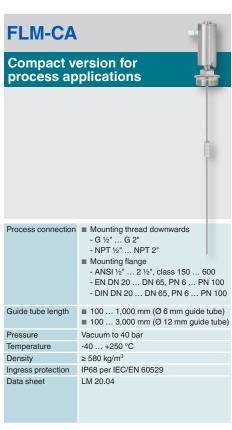
- High-accuracy level detection for almost all liquid media
- Chemical industry, petrochemical industry, natural gas, offshore, shipbuilding, machine building, power generating equipment, power plants
- Process water and drinking water treatment, food and beverage industry, pharmaceutical industry

- Process- and procedure-specific solutions possible
- Operating limits:
  - □ Operating temperature: T = -90 ... +450 °C
  - □ Operating pressure: P = vacuum to 100 bar
  - □ Limit density:  $\rho \ge 400 \text{ kg/m}^3$
- Resolution < 0.1 mm</p>
- Wide variety of different electrical connections, process connections and materials
- Explosion-protected versions

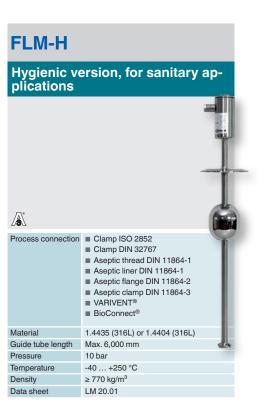


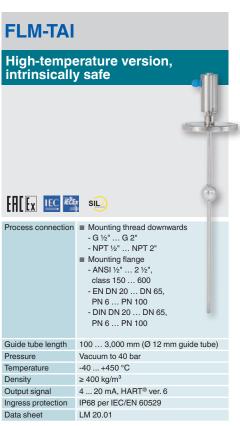












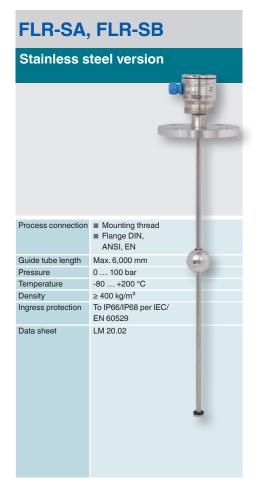
# Continuous measurement with float for the process industry

### With reed measuring chain

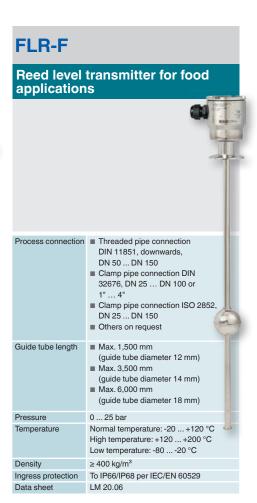
### **Applications**

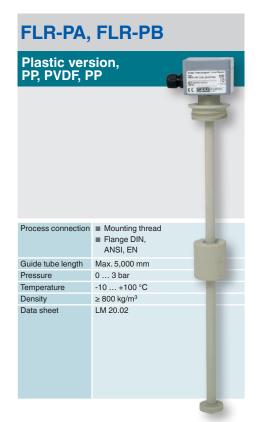
- Level detection for almost all liquid media
- Chemical industry, petrochemical industry, natural gas, offshore, shipbuilding, machine building, power generating equipment, power plants
- Process water and drinking water treatment, food and beverage industry, pharmaceutical industry

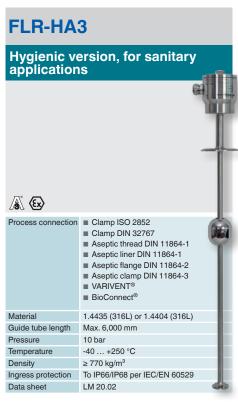
- Process- and procedure-specific solutions possible
- Operating limits: □ Operating temperature: T = -80 ... +200 °C
  - ☐ Operating pressure: P = vacuum to 80 bar
  - □ Limit density:  $\rho \ge 400 \text{ kg/m}^3$
- Wide variety of different electrical connections, process connections and materials
- Optionally with programmable and configurable head-mounted transmitter for 4 ... 20 mA field signals, HART<sup>®</sup>, PROFIBUS<sup>®</sup> PA and FOUNDATION™ Fieldbus
- Explosion-protected versions











# Float switches for industrial applications

### **Applications**

- Level measurement of liquids in machine building
- Control and monitoring tasks for hydraulic power packs, compressors and cooling systems

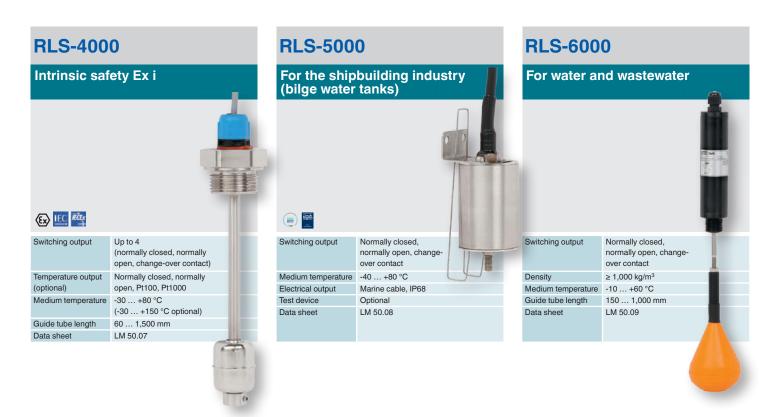
- Media compatibility: Oil, water, diesel, refrigerants and other liquids
- Permissible medium temperature range: -30 ... +150 °C
- Up to 4 switching outputs freely definable as normally open, normally closed or change-over contact
- Optional temperature output signal, selectable as preconfigured bimetal switch or either Pt100 or Pt1000





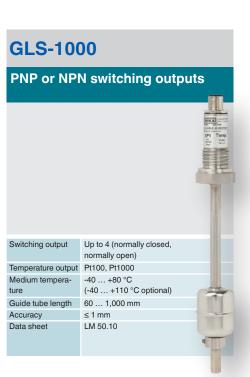












# Float switches for the process industry

### Robust switches for liquid media

### **Applications**

- Level measurement for almost all liquid media
- Pump and level control and monitoring of distinct filling levels
- Chemical industry, petrochemical industry, natural gas, offshore, shipbuilding, machine building, power generating equipment, power plants
- Process water and drinking water treatment, food and beverage industry

- Large range of application due to the simple, proven functional principle
- For harsh operating conditions, long service life
- Operating limits: □ Operating temperature: T = -50 ... +350 °C
   □ Operating pressure: P = vacuum to 40 bar
   □ Limit density: p ≥ 300 kg/m³
- Wide variety of different electrical connections, process connections and materials
- Explosion-protected versions







### **ELS-S**



### **ELS-A**



	External Chamber	Aluminium
	Process connection	Threaded pipe connection GE10-LR
		galvanised steel
	Pressure	Max. 1 bar
	Temperature	-30 +150 °C
	Data sheet	LM 30.03

### HLS-M1, HLS-M2

# Plastic or stainless steel version, with cable outlet



Process connection	■ ½" NPT (installation in the tank from outside) G ¼" (installation from inside, PP version) G ⅓" (installation from inside, stainless steel version)
Pressure	■ HLS-M1: 1 bar ■ HLS-M2: 5 bar
Temperature	■ HLS-M1: -10 +80 °C ■ HLS-M2: -40 +120 °C
Material	■ HLS-M1: PP ■ HLS-M2: Stainless steel 1.4301
Electrical connection	<ul><li>■ HLS-M1: Cable</li><li>■ HLS-M2: Cable or connector</li></ul>
Data sheet	LM 30.06

### **HLS-P**

### Plastic version, for horizontal installation



Flange DIN, ANSI, EN
0 3 bar
-10 +80 °C
≥ 750 kg/m <sup>3</sup>
PP
LM 30.02

### **HLS-S**

# Stainless steel version, for horizontal installation



Flange DIN, ANSI, EN				
0 232 bar				
-196 +350 °C				
≥ 600 kg/m³				
Stainless steel, titanium				
LM 30.02				

### **HLS-SBI Ex i**

# Intrinsically safe stainless steel version for horizontal installation



	- DIN DN 50 DN 100, PN 6 160 - EN 1092 DN 50 DN 100, PN 6 PN 160 - ANSI 2" 4", class 150 900 ■ Square flange: DN 80 and DN 92 (other flanges on request)					
Pressure	0 100 bar (180 bar on request)					
Temperature class	T2	T3	T4	T5	T6	
Process			1			
temperature	180 °C	160 °C	108 °C	80 °C	65 °C	
Ambient temperature at case	80 °C					
Density	600 kg/m <sup>3</sup>					
Material	Stainless steel 1.4571					
Data sheet	LM 30.02					

# Optoelectronic switches for the process industry

For applications with limited mounting space

### **Applications**

- Chemical industry, petrochemical industry, natural gas, offshore
- Shipbuilding, machine building, refrigerator units
- Power generating equipment, power plants
- Process water and drinking water treatment
- Wastewater and environmental engineering

- Temperature ranges from -269 ... +400 °C
- Versions for pressure ranges from vacuum to 500 bar
- Special versions: High pressure, interface measurement
- Signal processing is made using a separate model OSA-S switching amplifier









# Optoelectronic level switches for industrial applications

### **Applications**

- Limit detection of liquids
- Machine tools
- Hydraulics
- Machine building
- Water technology

### **Special features**

- For liquids such as oils, water, distilled water, aqueous media
- Compact design
- Mounting position as required
- Accuracy ±2 mm
- No moving components

### Optoelectronic limit level switches - for general applications in machine building



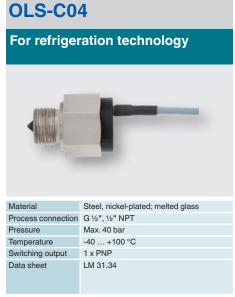




# Optoelectronic level switches for industrial applications

Optoelectronic limit level switches - application specialists

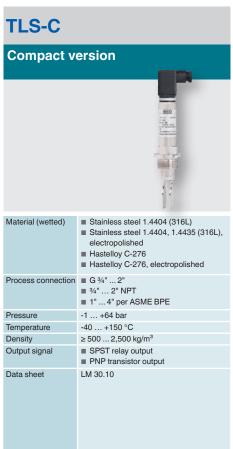


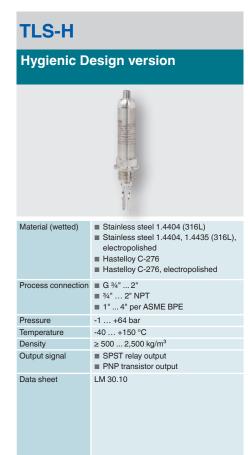




# Vibrating limit level switches

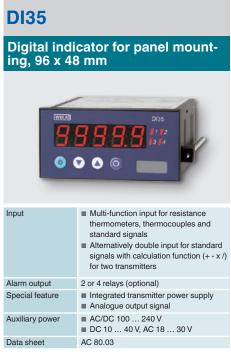






# **Accessories**





The comprehensive accessory programme includes a wide variety of electronic equipment required for the evaluation and indication of our sensors.

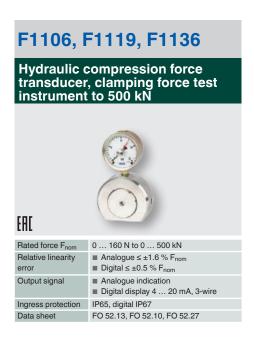


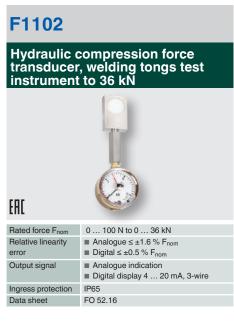
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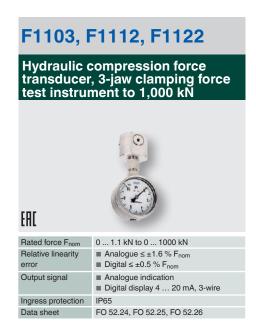
# **Compression force transducers**

Compression force transducers are designed for determining compression forces and are suitable for static and dynamic measurements in the direct force flow. WIKA force transducers are manufactured from stainless steel and other high-quality materials, are robust and are notable for their reliability and high quality even in complex applications. Our compression force transducers are available in different rated loads.

They cover a wide range of application areas: For instance, these force transducers are employed in machine building or in the automation of plants to determine the pressing and joining forces, as well as for detecting weight in many industrial applications. You can select the pertinent technical and regional approvals as options.













# Tension/compression force transducer

WIKA offers tension/compression force transducers in different designs and versions. They are available in miniature designs, as traditional s-type, as transducers with different thread forms or as low-profile force transducers. Transducers in miniature design are used for small mounting spaces and also for detecting small forces. The s-type with female thread, which is very well suited for this purpose, features a particularly high accuracy and is used

in rated load ranges of up to 50 kN. For measuring high forces, tension/compression force transducers in compact design are the first choice. For low-profile force transducers, the force is transmitted via the centrical female thread. They are highly dynamic and possess a high fatigue strength.

# F2220, F2221 Miniature tension/compression force transducer from 10 N Rated force F<sub>nom</sub> 0 ... 10 N to 0 ... 50 kN Relative linearity error from ±0.15 % F<sub>nom</sub> Output signal 1.5 ±0.15 or 2.0 ±0.2 mV/V Ingress protection IP65

FO 51.16. FO 51.26

Data sheet











# Bending/shear beams

Bending beams and shear beams are used for the determination of (shear) forces and are suitable for both static (weighing technology) and dynamic (machine building) measurement projects. To determine how strong the force is in the application, strain gauges or thin-film sensors are used, which are attached on or in the measuring body.

The application areas of the bending beam and shear beam are many and varied. Thus, these load cells are very often used in industrial weighing technology as well as in the areas of special machine building, factory automation and stage construction. In addition, they are used in the laboratory and process industry for the indirect determination of torques.

# F3201, F3831 Shear beam to 10 t Fig. 10 M. Rated load F<sub>nom</sub> 0 ... 500 kg to 0 ... 10,000 kg Relative linearity error From ±0.017 % F<sub>nom</sub> Output signal 2.0 ±0.2 mV/V Ingress protection P65, IP67, IP68, IP69K, depending on version Data sheet F0 51.21, F0 51.72







# Load cells

Load cells are designed as a special form of force transducers for use in weighing equipment. They enable very high measurement accuracies between 0.01 % and 0.05 %  $F_{nom}.$ 

Typical and widely used load cell geometries are single point load cells, bending and shear beam load cells, s-type load cells, pendulum load cells and compression force load cells. In addition, there are corresponding mounting kits and complete weighing modules available.

# F4801 Single p

### Single point load cell to 250 kg



Rated load F <sub>nom</sub>	0 3 to 0 250 kg
Relative linearity error	0.02 % F <sub>nom</sub>
Output signal	2.0 ±10 % mV/V
Ingress protection	IP65
Data sheet	FO 53.10

### F4802

# Single point load cell to 10 kg



Rated load F <sub>nom</sub>	0 0.3 kg to 0 10 kg
Relative linearity error	0.02 % F <sub>nom</sub>
Output signal	■ 1.0 ±10 % mV/V (0.3 - 0.5 kg) ■ 2.0 ±10 % mV/V (1 - 10 kg)
Ingress protection	IP65
Data shoot	EO E2 12

### F4818

# Single point load cell to 500 kg



### F4881

### Load cells for multihead weighers



Rated load F <sub>nom</sub>	0 2 kg to 0 30 kg
Relative linearity	
error	0.02 % F <sub>nom</sub>
Output signal	2.0 ±0.2 mV/V
Ingress protection	IP67
Data sheet	FO 53.16

### F4882, F4883, F4884, F4885

### Load cells for checkweighers



thL	
Rated load F <sub>nom</sub>	0 1 kg to 0 635 kg
Relative linearity	
error	≤ 0.02 % F <sub>nom</sub>
Output signal	2.0 ±0.2 mV/V
Ingress protection	IP66 or IP67
Data sheet	FO 53.17, FO 53.18, FO 53.19, FO 53.20

### **B6578**

## Junction box for load cells, 4-channel



Data sheet	FO 58.02
Dala Sileet	1 0 30.02

# **Load pins**

Load pins represent one of the most important components for measuring forces. Existing retention bolts can easily be replaced by these products in existing applications. The application areas range from construction machinery and cranes to stage construction. These force transducers are often used by designers, because, due to their design, they can be directly integrated into the force flow, without taking up space.

Since the design requirements for the use of load pins are very individual, the exact layout is important. With WIKA, you will have specialists by your side who already have lots of experience in force measurement.



# Ring force transducers

These force transducers are extremely robust and are suitable for the detection of very high (static) forces. Furthermore, they are suitable for many installation situations. The ring geometry is used in force measurement for a wide variety of spatial conditions. The main fields of application are found in spindle presses, in screw force measurement or even in geotechnology.

WIKA offers electrical and hydraulic ring force transducers in diameters from 12 millimetres up to 430 millimetres as well as in various installation heights. Discover our portfolio now.

# Ring force transducer to 1,500 kN Rated force F<sub>nom</sub> 0 ... 15 to 0 ... 1,500 kN Relative linearity error ≤ ±1 % F<sub>nom</sub> Output signal 0.8 ... 1.2 ±0.1 mV/V Ingress protection IP65 Data sheet FO 51.28









Tension link with thin-film technology from 5 kN	
Rated force F <sub>nom</sub> Relative linearity error	±0.5 % F <sub>nom</sub>
Output signal	4 20 mA, 2-wire/3-wire  0 10 V, 3-wire  CANopen® redundant versions available
	Linely and state IDCC IDC7
Ingress protection	Unplugged state IP66, IP67 Plugged-in state IP68, IP69, IP69K

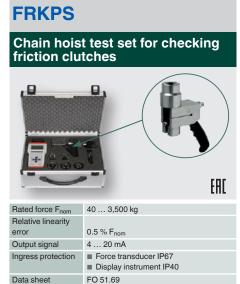
# **Special force transducers**

We refer to force transducers that do not fit into any standard design as special force transducers. Due to the specification of the requirement, in some cases design-engineered solutions must be considered. As a long-standing manufacturer of force measurement technology, WIKA brings this expertise into play and can find the best and, at the same time, most economical solution for the customer.

Among our special force transducers are, for example, force transducers for determining the weight of containers (twistlock sensors) or for checking rope tension (wire rope force transducers). The applications in which special force transducers are used are wide-ranging and always require great experience in their engineering. You can count on this when you trust in the right solution from WIKA.

# Wire rope force transducer to 40 t Rated load F<sub>nom</sub> 0 ... 1 to 0 ... 40 t Relative linearity error ±3 % F<sub>nom</sub> Output signal 4 ... 20 mA, 2-wire lingress protection IP66 Data sheet FO 51.25







# **Electronics**

Many force measurement applications can be complemented by electronic components. To ensure that all system-relevant components come from a single source, WIKA continuously expands its product range with useful electronics. WIKA offers controllers, amplifiers, limit switches, hand-held measuring instruments, digital indicators and electronic accessories that ensure trouble-free

operation. With the help of electronics matched to the measuring components, set limit values are maintained and checked with the reading instruments. Amplifiers are available with analogue and digital output signals. The LED display or LCD are available with 4 or 6 digits.

### **B1940**

# Analogue cable amplifier for strain gauge measuring bridges



Input	Strain gauge measuring bridge, 4- or 6-wire
Output	0 /4 20 mA, DC 0 10 V
Special feature	<ul> <li>High accuracy</li> <li>Cable length between amplifier and read-out unit: up to 100 m are possible</li> <li>Compact design</li> <li>Ingress protection IP67</li> </ul>
Auxiliary power	DC 12 28 V
Data sheet	AC 50.09

### ELMS1

# Safety electronics PLe in accordance with DIN EN ISO 13849-1



_	
Input	■ 8 safe 4 20 mA analogue inputs ■ 8 safe digital inputs ■ Fieldbus
Output	<ul> <li>2 safe relay outputs</li> <li>6 safe, positive-switching solid-state outputs</li> <li>Fieldbus</li> </ul>
Special feature	<ul> <li>Certified safety electronics, certified in accordance with DIN EN ISO 13849-1, PLe</li> <li>Certified system solution incl. force measurement, certified in accordance with DIN EN 13849-1 cat. 3, PLd</li> </ul>
Auxiliary power	DC 24 V
Data sheet	AC 50.06

### **EGS80**

### **Digital limit switch**



Input	■ 0/4 20 mA
Output	<ul> <li>Two potential-free relay contacts (change-over) with status LED</li> <li>One freely programmable analogue output (0 20 mA)</li> </ul>
Special feature	Galvanic isolation, line break (LB) and short-circuit (SC) monitoring to SIL 2 per IEC 61508
Auxiliary power	■ DC 20 90 V ■ AC 48 253 V
Data sheet	AC 50.01

### E1930, E1931

# Large indication or display for industrial mV/V and analogue measuring instruments



5-digit digital display with high accuracy	
Ingress protection	IP65
Data sheet	FO 58.05, FO 58.06

### E1932

# Multi-function display for strain gauge weighing electronics



6-digit display with approval for applications requiring verified	
measurements	
Ingress protection	IP65
Data sheet	FO 58.07

### **B6578**

# Junction box for load cells, 4-channel



Data sheet	FO 58.02

# Orifice plates and assemblies

Orifice plates represent the most common primary flow elements in the world due to their proven technology and ease of installation and maintenance.

### **Main characteristics**

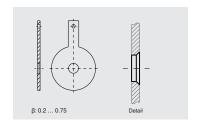
- Maximum operating temperature up to 800 °C
- Maximum operating pressure up to 400 bar
- Suitable for liquid, gas and steam flow measurement
- Accuracy: Uncalibrated ±0.5 ... 2.5 %
- Repeatability of measurement 0.1 %





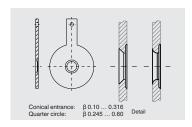
### **Versions**

Square edge orifice plates (standard version)
This design is intended for general applications in clean liquids and gases.



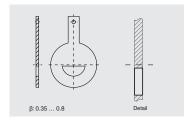
### Quarter circle and conical entrance orifice plates

The best choice for measurement of liquids with low Reynolds number.



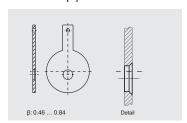
### Segmental orifice plates

For measurements with two-phase, dirty and particle-laden media.



### **■** Eccentric orifice

**plates** The application areas are similar to the segmental version. However, an eccentric orifice plate is the better solution for smaller pipe diameters.



Orifice flanges are intended for use instead of standard pipe flanges when an orifice plate or flow nozzle must be installed. Pairs of pressure tappings are machined into the orifice flange, making separate orifice carriers or tappings in the pipe wall unnecessary.

### **Main characteristics**

- Wide range of materials available
- The number and type of pressure tapping (flange tap or corner tap) can be manufactured to customer requirements
- Special assemblies can be designed on request





Annular chambers are designed to be mounted between standard pipe flanges. Versions are available to suit all common flange standards, including DIN and ANSI B16.5.

### **Main characteristics**

- Standard material is 316/316L stainless steel, but a wide range of alternative materials is available
- Sealings are included in the scope of delivery (as standard, 4.4 mm thick spiral-wound sealing 316/graphite filler, unless requested otherwise)

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# **Meter runs**

To ensure high accuracy in the flow measurement of liquids, gases and steam the primary flow element is supplied as an assembly incorporating the upstream and downstream pipe sections required by ISO 5167-1:2003. This assembly is known as a "meter run".

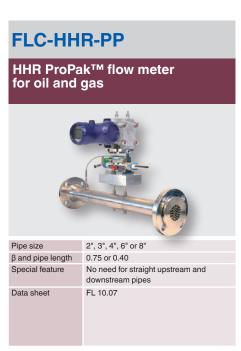
### **Main characteristics**

- Nominal width < 1 ½"</p>
- Nominal pressure rating 300 ... 2,500 depending on model/version
- Wide range of materials available

A calibration of the instrument can be performed if higher accuracy is required.

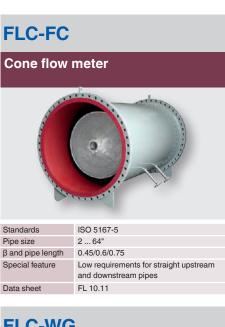
An integral orifice plate is normally selected when the pipe diameter is 1  $\frac{1}{2}$ " or smaller and the medium is clean. An extremely compact installation can be ensured as the pressure sensor can be mounted directly onto the meter run. Without a calibration, an accuracy of  $\pm 1 \dots 2$ % can be expected, the actual values will be confirmed during the engineering phase.

# Special assemblies











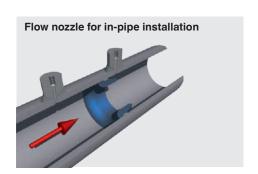
# Flow nozzles

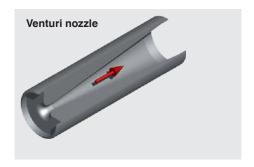
A flow nozzle consists of a convergent section with a rounded profile and a cylindrical throat. This design is generally selected for steam flow measurement at high velocity.

To reduce pressure loss an axisymmetric solution, called a Venturi nozzle, can be offered. It combines the standard features of a flow nozzle with a divergent section.

### Main characteristics

- Suitable for liquid, gas and steam flow measurement
- Optimum solution for measuring the flow of steam
- Accuracy: Uncalibrated ±0.8 ... 2 %
- Repeatability of measurement 0.1 %
- Lower pressure loss compared to orifice plate family.











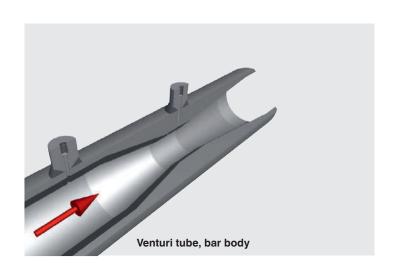
# Venturi tubes

A Venturi tube is a reliable and easily managed and maintained instrument that can measure a wide range of clean liquids and gases.

The main advantage of a Venturi tube over other differential pressure flow measuring instruments is the higher pressure recovery and the lower upstream and downstream straight tube length requirements.

### Main characteristics

- In accordance with ISO 5167-4 & ASME MFC-3M standards
- Fabricated from plate or machined from bar/forgings
- Flanged or weld-in construction
- Wide range of materials available
- Pipe sizes from 50 ... 1,200 mm
- Wide variety of pressure tappings available
- Calibration possible on request
- Accuracy: Uncalibrated ±0.5 ... 1.5 %







# FloTec (averaging pitot tubes)

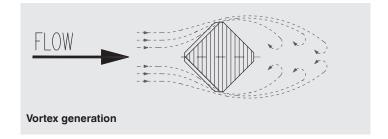
FloTec (a multi-port, averaging pitot tube) measures the difference between the static pressure and the dynamic pressure of the media in the pipe. The volumetric flow is calculated from that difference using Bernoulli's principle and taking into account the pipe inner diameter. Using four dynamic ports this instrument is able to evaluate a better velocity profile inside the pipe. This ensures a higher accuracy in the flow measurement.

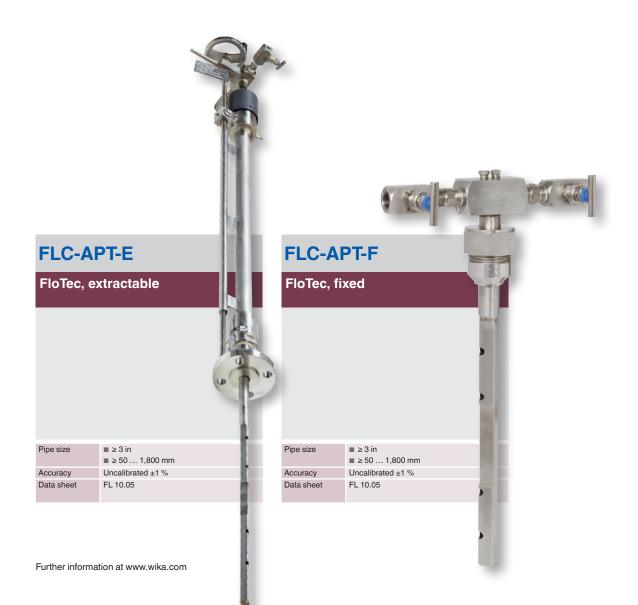
### **Main characteristics**

- Low installation costs
- Long-term accuracy
- Minimal permanent pressure loss
- Fixed and extractable versions available

### **Vortex shedding frequency**

Depending on the inner diameter, the medium characteristics and the Reynolds number, a vortex will be generated around the pitot tube. A support mounted on the opposite side of the pipe can be supplied should the natural frequency of the pitot coincide with the vortex shedding frequency. The necessity test is performed during the design phase.





# **Restriction orifices**

When a reduction of pressure or a limitation of the flow rate is required, a restriction orifice must be inserted into the pipeline. Our technical department will produce the correct design for the restriction orifice, depending on customer requirements and flow conditions.

If a high pressure drop is required, phase changes or sound problems can occur, so that a more complex design might be needed. The solution in these cases is to decrease the differential pressure in several steps, avoiding all the issues created by these factors. This solution is called multi-step restriction orifice.

### **Main characteristics**

- Multi-step restriction orifices to reduce cavitation or undesired choking of the flow
- Multi-bore designs to reduce the noise level





# **Ultrasonic flow meter**

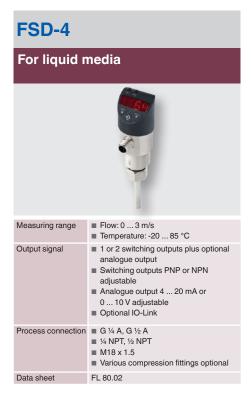
### For custody transfer of gases

By calculating velocity ratios between two or more ultrasonic paths, the model FLC-UFL provides reliable gas flow measurement. Additional measured variables, such as sound velocity, signal-to-noise ratio or signal strength, are available for condition monitoring. For applications requiring integrated volume conversion, pressure and temperature sensors can be connected.



# Flow switches

### The right flow switch for monitoring liquid media







# **Magnetic-inductive flow meters**



# **IIoT** solutions from WIKA, a holistic solution for you!

# From measured value to added value With our innovative complete solutions, we support our customers to become future-proof by offering new added value through the combination and use of digital measured data across the entire value chain.



### Real-time monitoring

Predictive algorithms identify potential problems in advance, keep your employees up-to-date and trigger alarms in the event of critical values. This enables automatic or manual interventions to avoid production downtime.



### Team productivity

IIoT solutions from WIKA enable the automation of menial, timeconsuming tasks to improve the efficiency of your employees. This minimises missteps and failures that can arise from human error in repetitive, monotonous tasks.



### Security

WIKA attaches great importance to the protection of your data. With complete end-to-end encryption, bidirectional communication and a cloud solution hosted in the EU, we consistently implement the highest security standards.



### **Diagnosis & documentation**

All measured data is archived to comply with internal and legal requirements. The seamless collection of data allows existing process weaknesses to be identified and eliminated with the help of diagnostic algorithms.



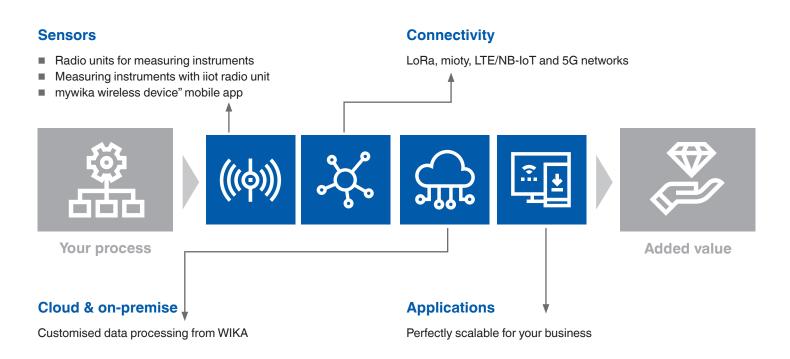
# Maintenance automation

Maintenance actions are automatically initiated, eliminating the need for manual reading and estimating. This enables your team to focus on priority tasks.



### **Cost reduction**

Thanks to precise, automatic evaluation of the measured data, all processes along your value chain can be optimised and unnecessary cost drivers eliminated.



### Strong partner in IIoT ecosystems

WIKA is a founding member of the mioty alliance, drives the development of pioneering technologies, and supports industrial standards such as LoRaWAN® and OPC UA. For WIKA, technological leadership has been the key to opening new markets and applications for over 75 years.

To fully meet the requirements of our customers and be able to offer flexible solutions that are as compatible as possible, WIKA cooperates with leading technical organisations and companies.

Data security has the highest priority – all WIKA cloud solutions are hosted within the European Union. Our comprehensive IIoT offering, based on the latest industry standards, preserves the integrity of your data by encrypting it from end to end.













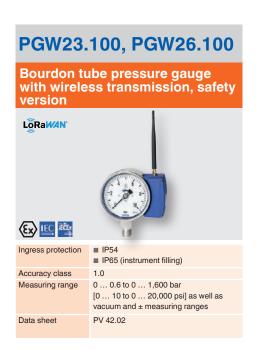


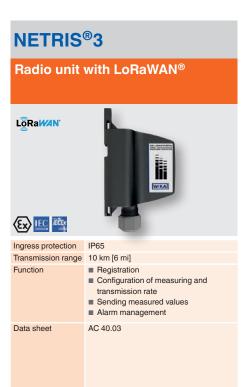
# **IIoT** products





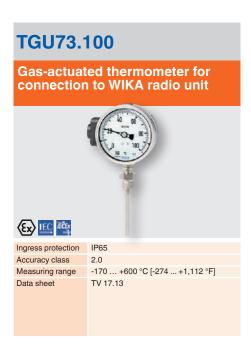




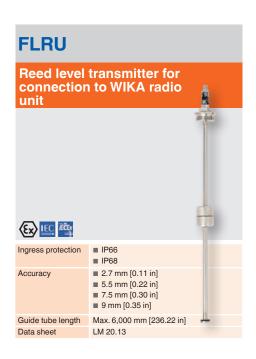












# Digital pressure gauges

### High-quality digital pressure gauges from WIKA

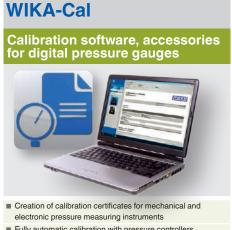
Precision digital pressure gauges are suitable for stationary and also mobile measurement and indication of pressures. In addition, a digital pressure gauge can be used as a pressure reference and enables the easy testing, adjustment and calibration of other pressure measuring equipment directly on-site. Through efficient measuring cells with electronic linearisation of the characteristic curve, a high accuracy is achieved.











- Fully automatic calibration with pressure controllers
- For the recording of certificate-relevant data in combination with the CalibratorUnits of the CPU6000 series
- Determination of the required mass loads for pressure balances
- Calibration of gauge pressure measuring instruments with absolute pressure references and vice versa Data sheet: CT 95.10

# Hand-helds, calibrators

Hand-helds are portable calibration instruments for mobile use for the accurate measurement and recording of pressure profiles. There are interchangeable pressure sensors with measuring ranges of up to 10,000 bar available for the instruments. Through this, hand-helds are particularly suitable as test instruments for a

large variety of applications in the widest range of industries. Data recorded in the hand-held can be evaluated via PC software, some instruments document calibrations in the internal memory, which are later read on a PC. Optionally, a calibration certificate can be generated with our calibration software WIKA-Cal.







# Hand-helds, calibrators







Data sheet: CT 95.10

# Precision pressure measuring instruments

Precision pressure measuring instruments are electrical measuring systems which convert pressure into an electrical signal and optionally visualise it. Precise pressure transmitters and process transmitters are used for the monitoring and control of particularly sensitive processes.

Due to the low, DAkkS-accredited measurement uncertainty of down to 0.008 % of the entire measuring chain, the particularly accurate instruments find their primary applications as a factory/ working standard for testing and/or calibrating a variety of pressure measuring instruments.













## **Pressure controllers**

### WIKA pressure controllers: Always the right calibration solution

Pressure controllers are electronic controllers which quickly and automatically provide a stable pressure reference. Due to the high accuracy and control stability, pressure controllers are especially suitable as references for production lines and laboratories, in order to carry out automatic testing and/or calibration of all types of sensors.

With pneumatic ranges from 1 mbar to 700 bar and hydraulic ranges up to 1,600 bar, the pressure controllers cover a wide range.

Each controller represents a breakthrough in control and measurement technology to provide first-class measurement accuracy and highly stable pressure control.







### **Pneumatic pressure controllers**

### **Hydraulic pressure controller**

### **CPC8000**

### Premium version



Measuring range	0 0.35 to 0 400 bar 0.01 0.008 %			
Accuracy				
Control stability	0.002 %			
Medium	Dry, clean air or nitrogen			
Special feature	Excellent control stability and pressure control without overshooting     Up to three interchangeable sensors     Optional barometer for automatic conversion of the pressure type     Control performance can be matched to application			
Data sheet	CT 28.01			

### **CPC7000**

### **High-pressure version**



Measuring range	0 100 bar to 0 700 bar			
Accuracy	0.01 %			
Control stability	0.008 %			
Medium	Nitrogen			
Special feature	■ Robust and low-wear valve technology with long-term stability ■ Up to three interchangeable sensors ■ 6 x digital I/O ■ High-pressure safety			
Data sheet	CT 27.63			

### **CPC8000-H**

### **High-pressure version**



	T			
Measuring range	0 100 to 0 1,600 bar			
Accuracy	0.014 % 0.01 %			
Control stability	0.005 %			
Medium	Hydraulic oil or water			
Special feature	<ul> <li>High stability</li> <li>Up to two interchangeable reference sensors</li> <li>Automatic flooding</li> <li>Hydraulic liquids available, e.g.</li> <li>Sebacate, Shell Tellus 22, Krytox, FC77</li> </ul>			
Data sheet	CT 28.05			

### For aviation

### **WIKA-Cal**

# Calibration software, accessories for pressure controllers



- Creation of calibration certificates for mechanical and electronic pressure measuring instruments
- Fully automatic calibration with pressure controllers
- For the recording of certificate-relevant data in combination with the CalibratorUnits of the CPU6000 series
- Determination of the required mass loads for pressure balances
- Calibration of gauge pressure measuring instruments with absolute pressure references and vice versa

Data sheet: CT 95.10

### **CPA8001**

Data sheet

### Air data test set



Measuring range	■ Altitudes to 100,000 ft		
	■ Speeds to 1,150 knots		
Accuracy	0.01 % 0.009 %		
Control stability	0.002 %		
Medium	Dry, clean air or nitrogen		
Special feature	■ Excellent control stability, even with rate control		
	■ Overshoot-free control		
	■ RVSM compatible		
	■ Configurations Ps/Pt, Ps/Qc		

CT 29.01

An air data test set is a an electronic controller which provides a pressure at a variable and adjustable rate.

Air data test sets are specifically developed to convert the pressure to be controlled into a height or rate of climb and velocity. As a result of the high accuracy, control stability and ability to simulate altitude and velocity, an air data test set is particularly suitable as a reference for aircraft workshops and also for instrument manufacturers and calibration laboratories in the aviation industry, in order to make calibrations on sensors and displays.

# **Pressure balances**

### **Industrial series**

### Compact and competitively priced dead-weight testers for use on-site or for maintenance and service

The compact dimensions and low weight are key features of these dead-weight testers for their daily use in service and maintenance. With their integrated pressure generation and purely mechanical measurement principle, they are also specifically suited to on-site applications.







### **Laboratory version**

### High-performance primary standards with excellent running characteristics for use in calibration laboratories

CPB5000HP

Through modern instrument design with excellent equipment features, the highest demands of operator convenience and performance are fulfilled. The selection of dual-range piston-cylinder systems with automatic changing between ranges can ensure this measurement uncertainty over a large pressure range, even with a single measuring system.

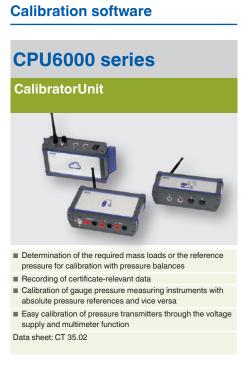












# **Pressure balances**

### **High-end version**

# High-accuracy and high-performance primary standards with excellent operating characteristics, based on the physical principle of Pressure = Force/Area

The direct measurement of the pressure (p = F/A), as well as the use of high-quality materials enable this small measurement uncertainty, in conjunction with an excellent long-term stability (recommended recalibration interval of five years in accordance with the German Calibration Service DKD/DAkkS). Furthermore, an automatic mass handling system and pressure generation ensure fully automatic calibration. The pressure balance has therefore been used for years in factory and calibration laboratories in industry, national institutes and research laboratories, and also in production by sensor and transmitter manufacturers.







# **Calibration software**

### Easy and fast creation of a high-quality calibration certificate

WIKA-Cal calibration software enables an automated calibration process with the subsequent creation of calibration certificates (Cal-Template) or logger protocols (Log-Template) for pressure measuring instruments. It is available as a demo version for free download from the homepage. Alongside the simple operation of the software, WIKA-Cal supports the user in the document creation process.

With the purchase of a USB dongle with the desired licence, the range of functions of the demo version is automatically extended while the USB dongle is plugged in and these functions are available so long as the USB dongle is connected to the computer.

# Calibration software, accessories for pressure balances Creation of calibration certificates for mechanical and electronic pressure measuring instruments Fully automatic calibration with pressure controllers For the recording of certificate-relevant data in combination with the CalibratorUnits of the CPU6000 series Determination of the required mass loads for pressure balances Calibration of gauge pressure measuring instruments with absolute pressure references and vice versa

Data sheet: CT 95.10

# In addition to the demo version, three WIKA-Cal licences are available in connection with a precision pressure measuring instrument

The WIKA-Cal calibration software is available for online calibrations together with a PC. The scope of software functions depends on the selected licence. Several licences can be combined on one USB dongle.

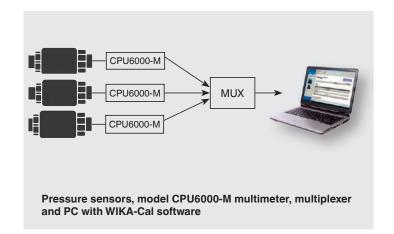
Cal-Template (demo version)	Cal-Template (light version)		Cal-Template (full version)				
<ul><li>Fully automatic calibration</li><li>Limitation to two measuring points</li></ul>	<ul><li>Semi-automatic calibration</li><li>No limitation of the measuring points</li></ul>		■ Fully automatic calibration ■ No limitation of the measuring points				
<ul> <li>■ Creation of 3.1 inspection certificates per DIN EN 10204</li> <li>■ Calibration reports can be exported to Excel® template or XML file</li> <li>■ Calibration of gauge pressure measuring instruments with absolute pressure references and vice versa</li> </ul>							
Log-Template (demo version)		Log-Template (full version)					
■ Limitation to five measuring points		■ No limitation of the measuring points					

- Live measured value recording for a certain period of time with selectable interval, duration and start time
   Creation of logger protocols with graphic and/or tabular representation of the measuring results in PDF format
- Possibility of exporting measuring results as CSV file

### Multicalibration

The additionally charged "Multicalibration" licence can be ordered in addition to Cal Light or Cal. With this, it is possible to calibrate, incl. documentation, up to 16 test items simultaneously. The prerequisite is that the test items are of the same instrument model, measuring range and accuracy.

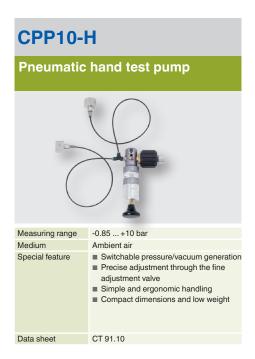
For pressure sensors, it is possible to use either several multimeters (such as model CPU6000-M, for example) or a multiplexer to which all multimeters will be connected.



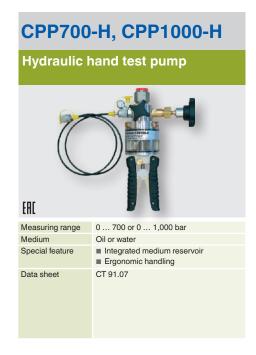
# **Pressure generation**

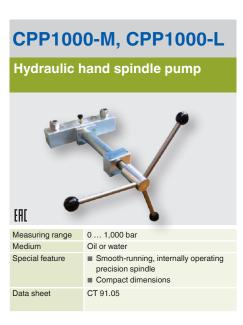
### Portable pressure generation

Hand test pumps serve as pressure generators for the testing, adjustment and calibration of mechanical and electronic pressure measuring instruments through comparative measurements. These pressure tests can take place in the laboratory or workshop, or on-site at the measuring location.









### **Laboratory version**

Comparison test pumps serve as pressure generators or controllers for the testing, adjustment and calibration of mechanical and electronic pressure measuring instruments.

Due to their stable case, these test pumps are particularly suitable for stationary use in laboratories or workshops.



### Pneumatic comparison test pump



Measuring range 0 ... 120 bar

Clean, dry, non-corrosive gases

Special feature Accurate pressure setting
Robust industrial series
External initial pressure supply necessary

Data sheet

CT 91.03

### **CPP1200-X**

### Hydraulic comparison test pump



Measuring range 0 ... 1,200 bar

Medium Oil or water

Special feature Integrated tank
Dual-area spindle pump
Robust industrial series

Data sheet CT 91.0

### **CPP4000-X**

### Hydraulic comparison test pump



Measuring range 0 ... 1,200 bar

Medium 0il or water

Special feature ■ Integrated tank
■ Dual-area spindle pump
■ Robust industrial series

Data sheet CT 91.09

### CPP1000-X, CPP1600-X

### Hydraulic comparison test pump



Measuring range

0 ... 1,000 to 0 ... 1,600 bar

Oil or water

Special feature

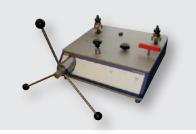
Integrated tank
Robust laboratory version with priming pump
Compact industrial series with priming pump

Data sheet

CT 91.12

### **CPP7000-X**

### Hydraulic comparison test pump



 Measuring range
 0 ... 7,000 bar

 Medium
 Sebacate oil

 Special feature
 ■ Integrated tank

 ■ Robust laboratory version with priming pump

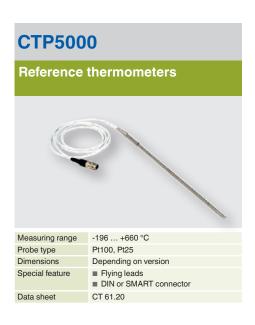
 Data sheet
 CT 91.13

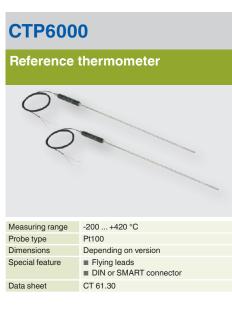
# Reference thermometers

### Highly accurate temperature measurement with reference thermometers

Reference thermometers (standard thermometers) are, due to their excellent stability and their geometrical adaptations, ideally suited for applications in industrial laboratories. They enable easy comparative calibration in baths, in tube furnaces and in drywell calibrators. The advantage of reference thermometers is the wide temperature range, and with this, their flexible operation. Furthermore, with their low drift, a long service life is ensured.









# Hand-helds

Hand-helds are portable calibration instruments for mobile use for the accurate measurement and recording of temperature profiles. For the instruments there are various designs of thermometers available. Through this, hand-helds are particularly suitable as test instruments for a large variety of applications in the widest range of industries. Data recorded in the hand-held can be evaluated via PC software, some instruments document calibrations in the internal memory, which are later read on a PC. Optionally, a calibration certificate can be generated with our calibration software WIKA-Cal.











# **Calibration baths**

Calibration baths are electronic controllers which automatically, quickly and with the help of a liquid supply a temperature. Due to the high reliability, accuracy and exceptional homogeneity in the measuring chamber, calibration baths are particularly suitable as a factory/working standard for the automatic testing and/or calibration of the widest range of temperature probes - independent of diameter. A special micro calibration bath design enables on-site applications.









# Portable temperature calibrators

## Efficient calibration with temperature calibrators from WIKA

Portable temperature calibrators (dry-well calibrators) are electronic controllers which automatically, quickly and dryly supply a temperature. Due to the high reliability, accuracy and simple operation, portable temperature calibrators are particularly suitable as a factory/working standard for the automatic testing and/or calibration of temperature measuring instruments of all types.

## CTD9100

## Temperature dry-well calibrator



Measuring range	-55 +650 °C
Accuracy	±0.15 0.8 K
Stability	±0.01 0.05 K
Immersion depth	150 mm
Data sheet	CT 41 28

## **CTD4000**

## Temperature dry-well calibrator



Accuracy 0.25 ... 0.5 K Stability 0.1 ... 0.3 K Immersion depth 104 mm/150 mm Data sheet CT 41.10

-24 ... 650 °C

## CTD9100-1100

# High-temperature dry-well calibrator



Measuring range 200 ... 1.100 °C Accuracy ±3 K Stability ±0.3 K Immersion depth 220 mm, bore depth 155 mm Data sheet CT 41.29

## **CTD9300**

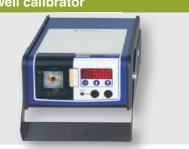
## Temperature dry-well calibrator



Measuring range -35 ... +650 °C ±0.1 ... 0.65 K Accuracy Stability ±0.01 ... 0.1 K Immersion depth 150 mm Data sheet CT 41.38

## CTD9100-375

### Compact temperature dry-well calibrator



Measuring range t<sub>amb</sub> ... 375 °C +0.5 0.8 K Accuracy Stability ±0.05 K Immersion depth 100 mm Data sheet CT 41.32

## **CTI5000**

### Infrared calibrator



Measuring range 50 ... 500 °C ±0.1 ... 0.4 K Stability Special feature Large diameter of measuring surface Data sheet CT 41.42

## CTM9100-150

### **Multi-function calibrator**



-35  $\dots$  +165 °C depending on the Measuring range application  $\pm 0.3~\textrm{K}$  ... 1 K depending on the Accuracy application Immersion depth 150 mm Use as a dry-well calibrator, micro Special feature calibration bath, infrared calibrator and surface calibrator Data sheet CT 41.40

# Resistance thermometry bridges

By using built-in or external standard resistors, resistance thermometry bridges measure resistance ratios with high accuracy, which are indicative of the temperature, among other things. These instruments are not only used in the field of temperature measurement, but – due to their high accuracy – also in electrical laboratories.

## **CTR2000**

## **Precision thermometer**



Measuring range	-200 +850 °C
Accuracy	■ 0.01 K (4-wire)
	■ 0.03 K (3-wire)
Probe type	Pt100, Pt25
Special feature	<ul> <li>3-wire measurement (optional)</li> <li>Up to 8 channels integrated in the instrument (optional)</li> </ul>
Data sheet	CT 60.10

## **CTR3000**

# Multi-functional precision thermometer



Measuring range Accuracy	-210 +1,820 °C ■ ±0.005 K (4-wire) ■ ±0.03 K (3-wire) ■ ±0.004 % + 2 µV for thermocouples
Probe type	Pt100, Pt25, thermocouples
Special feature	<ul> <li>Versatile applications by measuring thermocouples and resistance thermometers</li> <li>Logger and scan functions</li> <li>Up to 44 channels possible</li> </ul>
Data sheet	CT 60.15

## **CTS3000**

## Multiplexer



Measuring range Accuracy	-210 +1,820 °C ■ ±0.005 K (4-wire) ■ ±0.03 K (3-wire)
	±0.004 % + 2 μV for thermocouples
Probe type	Pt100, Pt25, thermocouples
Special feature	<ul> <li>No loss of accuracy</li> <li>Various coupler connectors connectable</li> <li>Complete automatic calibration routines controllable</li> </ul>
Data sheet	AC 87.01

## **CTR6000**

## DC resistance thermometry bridge



Measuring range	-200 +962 °C
Accuracy	±3 mK (full range)
Probe type	PRT, thermistors or fixed resistors
Special feature	<ul> <li>Expendable to up to 60 channels (optional)</li> <li>Internal resistors 25 Ω, 100 Ω, 10 kΩ, 100 kΩ</li> </ul>
Data sheet	CT 60.30

## **CTR6500**

## AC resistance thermometry bridge



Measuring range Accuracy	-200 +962 °C 0.1 1.25 mK depending on resistance ratio
Probe type	SPRT, PRT or fixed resistors
Special feature	<ul> <li>Expendable to up to 60 channels (optional)</li> <li>Internal resistors 25 Ω, 100 Ω</li> <li>AC technology</li> </ul>
Data sheet	CT 60.40

## **CTR9000**

# Primary-standard resistance thermometry bridge



Measuring range	0 260 Ω
Accuracy	0.01 K, optional 0.005 K
Probe type	SPRT, PRT or fixed resistors
Special feature	<ul> <li>Expendable to up to 60 channels (optional)</li> <li>4 selectable standby currents possible (optional)</li> <li>AC technology</li> </ul>
Data sheet	CT 60.80

# Standard reference resistors, AC/DC

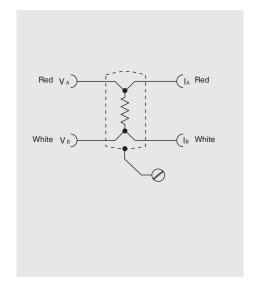
## **Electrical comparison standard**

Reference resistors with high-accuracy, fixed resistance values, which are used in connection with resistance thermometry bridges. They are also used as standards in accredited electrical laboratories.





## Connections of the reference resistor, model CER6000-RR





Further information at www.wika.com

# **Accessories**

## From individual components ... to complete turnkey kits

The following accessory components are the ideal complement to the individual calibration instruments. Thus a complete solution is not only quickly and easily configured, but can also be installed in the same manner. The various packages complete the product programme for calibration technology and can be used in many different applications.

Customer-specific drilled inserts, silicone oil suited for calibration in micro calibration baths and interface cables complete the product portfolio for temperature.

You can find a detailed description in our catalogue "Accessories for calibration technology".

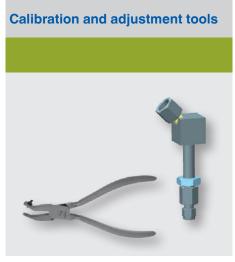














# **Engineered solutions**

We have been developing systems for use in our own group of companies for years and can draw on our own process knowledge to continually develop our systems further.

We offer robust and compact turnkey machinery from a single source, with our own fixture construction and customer-specific solutions as well as many application possibilities.

## Test and calibration systems for workshops and laboratories

For the fitting-out of calibration laboratories, we offer individually designed test workstations. Here we integrate proven calibration systems from our extensive product range into ergonomic workstations. These can be individually equipped and combined with the following components:

- 19" calibration racks in modular design for pressure sensors
- Connection columns with quick-release fasteners for test items and references with exchangeable threaded inserts
- Electric and pneumatic power strips with 230-V voltage supply and compressed air with air blow gun connection including pressure regulator
- Work panel for setting the operating pressure with inlet pressure gauge, outlet pressure gauge and alternative pressure supply
- PC workstations



Further information at www.wika.com

## Test and calibration systems for production

The complete solutions are available in the widest range of automation levels incl. tempering units, workpiece transport systems, workpiece fixtures and electrical and pressure-side contacting.

The focus is on the precise interaction of measurement technology, testing system mechanics and control components. In addition, the actual testing and adjustment processes can also be combined with mounting and labelling processes.



## Leak and pressure function test systems for production



We offer individual and turnkey solutions in various degrees of automation for a wide variety of applications, from simple test equipment through semi-automatic test benches to fully automatic testing systems.

The testing processes can also be combined with assembly processes, laser marking and automated parts handling (infeed/outfeed) - in addition, the chaining of several stations is possible.

### Pneumatic or helium leak testing

on fittings, valves, hoses, coolers, pumps, filters and many other test parts.

## Pressure function tests or setting procedures

among other things for

- Control pressure of pressure reducers or thermostat control valves
- The cracking pressure of safety relief valves
- Switch points of pressure switches and control valves
- Pressure containment of different components

### Test methods

- Integral vacuum methods
- Accumulation methods (under atmosphere)
- Sniffing test

## Customer-specific laser welding machines for production

Core elements of our turnkey concept for laser welding systems are a modular axis system, both easily serviced and upgradeable, as well as our own user-friendly, Windows-based control software, for which no programming knowledge is required.



### Your benefits

- We have strong and reliable partners for the laser sources with continuous product development.
- Our systems are equipped with operator software for simple and intuitive operation without needing CNC programming knowledge.
- Our low-service axis concept can also be upgraded at a later date thanks to the modular design of the axes.
- We can be at your side from as early as the preparation of your requirements specification document and offer you the opportunity to influence the entire development phase.

The GHP series features numerous functions and options:

- Camera systems can be integrated to check component positioning
- External interfaces
- CNC axes with servo drives
- Automatic loading possible
- 2- to 5-axis kinematics
- Automatic force-displacement controlled joining function
- Automatic fixture recognition
- Connection to the customer's ERP system

Other models of the GHP series offer further special features.

## Service for customer-specific systems

## Immediate help in case of failures/ malfunctions



For the shortest response times and efficient problem analysis we offer a remote service via smart glasses. Using smart glasses, our specialists can efficiently analyse the problem and quickly take targeted corrective action, so you benefit from reduced downtime and costs.

## **Preventive maintenance**



Through regular system maintenance, premature wear can be prevented and the risk of system downtime can be minimised. We are happy to advise you regarding the ideal maintenance intervals and to design an individual maintenance package for you.

Service hotline: +49 9372 132 5049

# Lasting impressions with reliable services



# Choose from our comprehensive set of services

# Commissioning

WIKA's field installation experts go to the customers' sites to provide tailored solutions that result in a short downtime. We ensure process safety with our list of installations that include multipoint thermometers in reactors, thermocouples in furnaces and level measurement instrumentation.

## Maintenance & Repair

You can count on WIKA to do repairs

– from diaphragm seal systems up to
highly accurate calibration instruments. We
support you in optimising your operational
processes. Benefit from our know-how for
solutions that are tailored to your needs.

## Analysis & Support

WIKA offers reliable consultation services, both analytical and technical, for a wide range of industries. Our qualified service technicians support in solving problems and ensure that your measuring instrument is back in working order in the shortest possible time.

## Calibration

WIKA provides its calibration services onsite at your premises or in our laboratory, for WIKA as well as other instruments. Pressure, temperature, mass, electrical, force, dimensional, flow and torque are some of the other calibrations and adjustments that we provide on shortest delivery times.

## Inspection & Testing

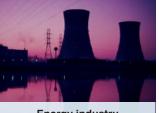
You can rely on WIKA for on-site verification and function testing that is non-invasive and non-destructive. Our expertise also includes in-situ verifications of multipoint thermometers.







Scan for more information





For over 75 years, WIKA has helped industries all over the world meet set industry benchmarks. With time, we took it upon ourselves and our services engagement to not just meet but also exceed those set benchmarks and expectations.





We will always want to exceed your own expectations by providing the best-in-class service. Moreover, our quality of work is backed by the strength of our OEM manufacturing expertise.





To help you do more than just the best, we also ensure global consistency, which means that you can count on us for any service engagement, be it generic or customised in nature, all over the world.

# Down the street - around the world



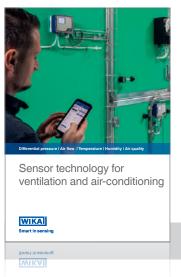
Growing team with over 50 worldwide field service technicians and supervisors and already 15 mobile calibration vans deployed in various countries around the world.

With our ISO 17025 accredited calibration laboratory presence in over 20 countries, we assure you that we will leave no stone unturned to ensure global consistency and standard of excellence.

We ensure high quality by professional training and certification of our service technicians. The observance of health and safety aspects is very important to us.

In our segment brochures, you will find the entire product families for the areas of "ventilation and air-conditioning", "sanitary applications", " $SF_6$  life cycle solutions" and "high purity & ultra high purity" and also their technical distinctions.

## **Ventilation and air-conditioning**



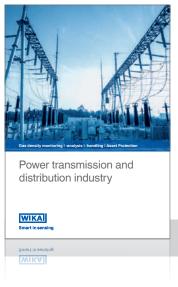


## **Sanitary applications**

High purity & ultra high purity



## SF<sub>6</sub> solutions







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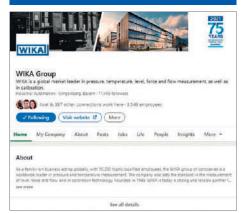
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